

Date: 8/1/2024

Rev: 8/2/2024 7:54:00 AM

PURCHASE ORDER

REVISED
78468EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

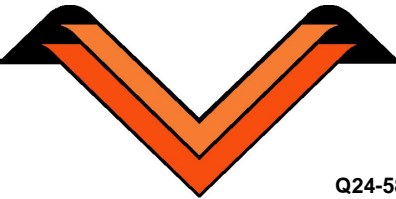
QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: DISCIPLESHIP	1.15
(5% Maximum Over Run)	For: Plough Publishing House	
	- 2000 Copies @ \$ 1.20 per book (Quote #Q75010)	
(5% Maximum Under Run)	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 8/23/24	
	The Bindery to ship: 9/12/24	

Job No: J24-55982

Total Price: \$2,300.00

ORDERED BY: Eric Anderson

RECEIVED :



DATE: 08/01/24	DATE NEEDED: 09/12/24
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q24-58471 / J24-55982
QUOTE: Q75010	VERSA CONTACT: Eric Anderson

TITLE: DISCIPLESHIP		
PUBLISHER: PLOUGH PUBLISHING HOUSE		
RUN QUANTITY: 2000	TOTAL PAGES: 320	TEXT TRIM SIZE: 5 1/2 X 8 1/2
SIGNATURES: 10 - 32 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1 - 10

TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]	
COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC	
MATERIALS PROVIDED AS: Folded Ungathered Signatures	
BINDING TYPE: Perfect	

PACKING: Cartons Supplied by Vendor
INSTRUCTIONS: 32 books per carton

ADDITIONAL INSTRUCTIONS:

Score and fold covers. Perfect bind with 3 1/2" cover flaps with 1/16" overhang on thumb edge of front and back covers. Hinge Score, Pack 32 books per carton, 10 cartons per layer. Skids must be strapped with corner guards and adequate stretch wrap to protect integrity of load.

Estimate



DATE: 7/2/2024
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75010

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***Q24-58471***

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp cover with 3.5" flaps with a 1/16" overhang on 12pt
160 sheets on 55# natural offset text

- Text is furnished as folded signatures (10-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books	\$1.20 per book
3,000	\$1.11
4,000	\$1.07
5,000	\$1.04

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!