

## 78468EA

To: **The Bindery**

**8309 Brooklyn Blvd**

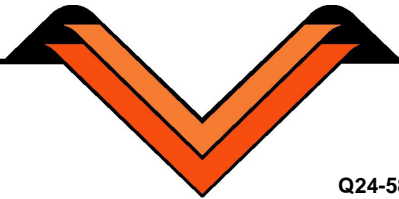
**Brooklyn Park, MN 55445**

Attn: **Justine Carpenter**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Eric Anderson**

RECEIVED :



DATE: 08/01/24      DATE NEEDED: 09/12/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter      Q24-58471 / J24-55982

QUOTE: Q75010      VERSA CONTACT: Eric Anderson

TITLE: DISCIPLESHIP

PUBLISHER: PLOUGH PUBLISHING HOUSE

RUN QUANTITY: 2000      TOTAL PAGES: 320      TEXT TRIM SIZE: 5 1/2 X 8 1/2

SIGNATURES: 10 - 32 pg sig.

HEAD TRIM: 1/8      GUTTER TRIM: 1/16      SIGNATURE SEQUENCE: 1 - 10

TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: 32 books per carton

ADDITIONAL INSTRUCTIONS:

Score and fold covers. Perfect bind with 3 1/2" cover flaps with 1/16" overhang on thumb edge of front and back covers. Pack 32 books per carton, 10 cartons per layer. Skids must be strapped with corner guards and adequate stretch wrap to protect integrity of load.

## Estimate



**DATE:** 7/2/2024  
**TO:** Crystal Gordon  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q75010

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** ***Q24-58471***

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp cover with 3.5" flaps with a 1/16" overhang on 12pt  
160 sheets on 55# natural offset text

- Text is furnished as folded signatures (10-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

2,000 books	\$1.20 per book
3,000	\$1.11
4,000	\$1.07
5,000	\$1.04

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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***Finish With Us!***