

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 7/30/24		DATE NEEDED 9/11/24
CUSTOMER NAME VERSA PRESS for Boys Town Press		
PERSON TO CONTACT Doug Kerns		
TITLE OF JOB <i>Decibella and Her 6 Inch Voice, VOL 2</i>		
QUANTITY 6M (Maximum 100 overs)	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 8, 1 - 24
SEQUENCE OF SIGNATURES 1 - 2		
TRIM SIZE 9" X 9 "	HEAD TRIM 5/8"	GUTTER TRIM 1/4"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
SPECIAL PACKING INSTRUCTIONS <u>** Hinge score cover 1/4" from spine.</u> - Double Wall Cartons		
BODY STOCK 70# 384 PPI WHITE OFFSET		
COVER STOCK 10 Pt. C1S GLOSS LAMINATED		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> BY OTHERS VERSA</div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ **SIDE WIRE STITCH**

DELIVERY OR PICK-UP INSTRUCTIONS

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Estimate



DATE: 7/23/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75195

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Decibella and her 6-Inch Voice 2nd Edition*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

6,000 books	\$0.23 per book
7,500	\$0.21

- **Prices include double-wall cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!