Date: 7/30/2024

PURCHASE ORDER

78424DK

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE	
6000	Title: DECIBELLA AND HER 6-INCH VOICE 2ND EDITION	0.23	
100 Books	For: Boys Town Press		
No Under Run	- Follow enclosed specs		
Kuli	- 6000 Copies @ \$ 0.23 / Each (Quote Q75195)		
	- Ship per attached shipping instructions.		
	Carton label(s) enclosed with materials.		
	Send 2 sample books to Versa Press, Inc.		
	Materials Ship: 8/30/2024		
	The Bindery to Ship: 9/11/2024		
Job No:	J24-56414 Total Price:	\$1,380.00	

ORDERED BY: **Douglas Kerns** RECEIVED:

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X] IT Purchase Order OTABIND []

DATE	DATE NEEDED			
7/30/24	9/11/24			
CUSTOMER NAME		·,, = -		
VERSA PRESS for B	oys Town Press			
PERSON TO CONTACT				
Doug Kerns				
TITLE OF JOB				
Decibella and Her	6 Inch Voice, VOL 2			
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES		
6M (Maximum 100 o	vers) 32	1 - 8, 1 - 24		
SEQUENCE OF SIGNATURES				
1 - 2				
TRIM SIZE	HEAD TRIM	HEAD TRIM GUTTER TRIM		
9" X 9 "	5/8″	1/4"		
PACKING INSTRUCTIONS	_			
	X CARTONS BY THE BINDER	CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTION	ONS			
** *** ***	1/A// cmina			
** Hinge score co	ver 1/4" from spine.			
- Double Wall Ca				
- Double wall ca	rtons			
= : = : = = = = : :				
BODYSTOCK 70# 384 PPI WHITE				
	OffSE1			
COVER STOCK	TAMTKIATIEN			
10 Pt. C1S GLOSS LAMINATED				
DRILLING HOLE SIZE	SPACING			
EQ. DINO				
FOLDING	☐ BY THE BINDERY	X BY OTHERS VERSA		
COVER SCORE		N PI OTTEKS VEKSII		
COVER SCORE	☐ 2 SIDES	☐ 4 SIDES (SIDE GLUE)		
☐ SIDE WIRE STIT	ГСН			
DELIVERY OR PICK-UP INSTRU				
DELIVERT OR FICK-OF INSTRU	CHONS			

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 7/23/2024

TO: Andy Guzman

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q75195

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Decibella and her 6-Inch Voice 2nd Edition

· cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 9" x 9" (9" bind edge)

• bulk pack in double-wall cartons

Quantity: see below

In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# offset

• Text is furnished as folded signatures (1-24pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

11 2

Price: 6,000 books \$0.23 per book

7,500 \$0.21

• Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team