

Date: 7/5/2024

## PURCHASE ORDER

77936LM-FFPB

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: A DEATHLY COMPENDIUM OF POISONOUS PLANTS - PB	1.08
5% Maximum Over Run	For: Lerner Publishing Group - Follow Enclosed Specs	
5% Maximum Under Run	- 2,500 Copies @ \$ 1.08 / ea (Per attached quote) - Ship per shipping instructions provided with materials.	
	Carton label(s) enclosed with materials	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 08/06/2024	
	The Bindery to Ship: 08/21/2024	
Job No: J24-55593		Total Price: \$2,700.00

ORDERED BY: Larry Miller

RECEIVED : \_\_\_\_\_

**VERSA PRESS, INC.**

DATE

07/05/24

DATE NEEDED

08/21/24

VENDOR

**THE BINDERY**

ATTENTION

**JUSTINE CARPENTER**

QUOTE NUMBER

**Q74363**

VERSA PRESS CONTACT

**LARRY MILLER**

TITLE

**A DEATHLY COMPENDIUM OF POISONOUS PLANTS - PB**

PUBLISHER

**LERNER PUBLISHING GROUP**

RUN QUANTITY

**2,500**

TOTAL PAGES

**200**

TEXT TRIM SIZE

**5 1/2**OBLONG ☒ NO**8 1/4**

NUMBER OF SIGNATURES

☒ 6 32's ☐ 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

**1/8**

GUTTER TRIM

**1/16**

SEQUENCE OF SIGNATURES

**1 - 32, 1 - 8, 5 - 32's**

TEXT STOCK

**80 # Matte Coated**

PPI

**454**

COVER STOCK

**12 Pt. CLS Gloss Laminated with Spot Matte Varnish**

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☒ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☐ PUR glue☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)☐ Double Wire-O (Color) ☐ GBC (color)☒ Other **Covers have flush French Flaps**

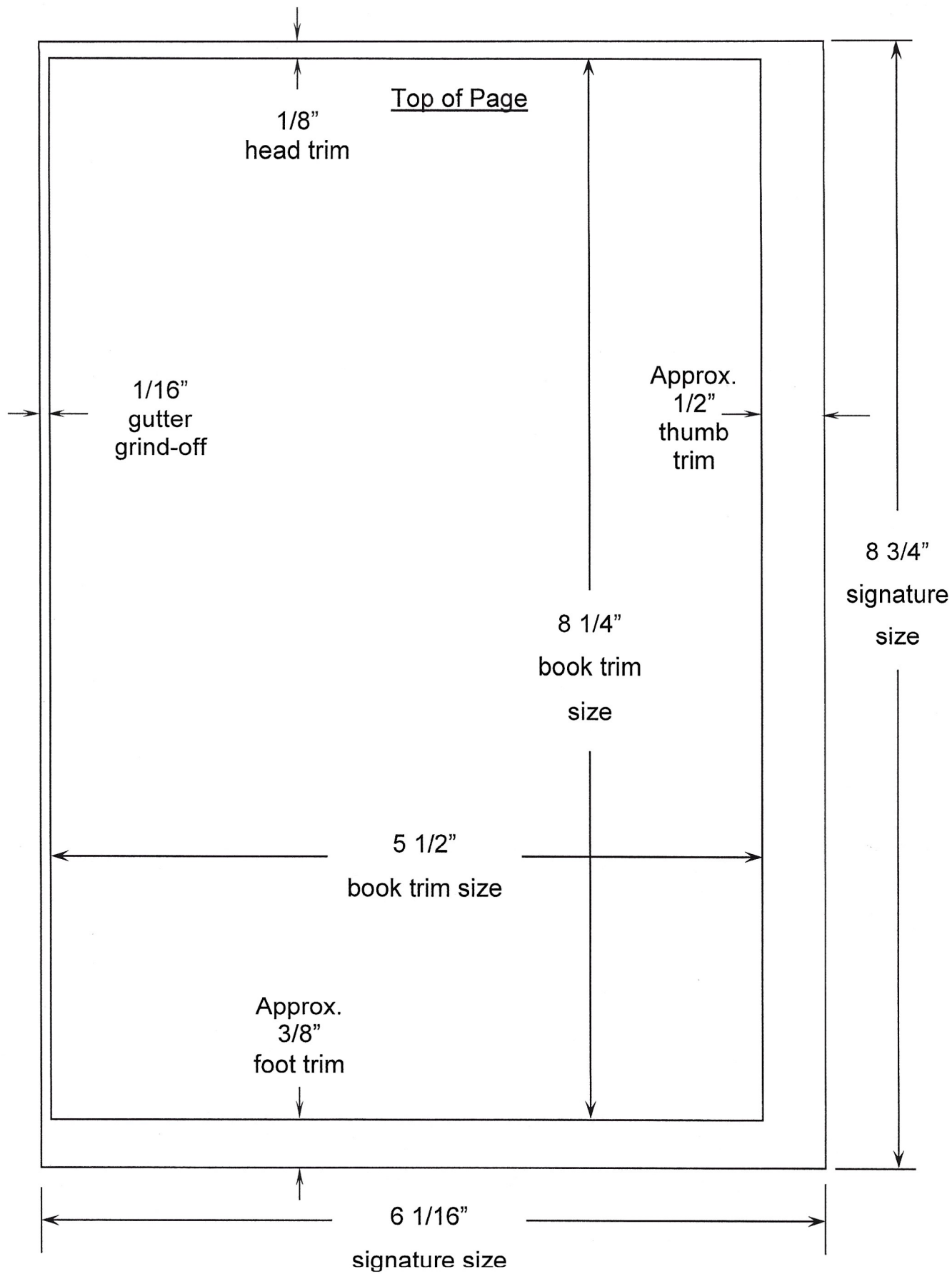
PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor ☐ Furnished cartons ☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Score and fold covers with 3 1/2" flaps.**



## Estimate



**DATE:** 4/30/2024  
**TO:** Trish Burton  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q74363

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *A Deathly Compendium of Poisonous Plants*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/4" (8-1/4" bind edge)
- bulk pack in cartons

**Quantity:** 2,500 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp flush cover on 12pt C1S  
100 sheets on 80# matte text

- Text is furnished as folded signatures (6-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$1.08 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*



# Standard Shipping Instructions

## LERNER PUBLISHING GROUP

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR HOW TO SHIP FREIGHT.

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Bal	Shipping-LERNER PUBLISHING GROUP  C/O CGC FULFILLMENT WAREHOUSE 150 KINGSWOOD DRIVE  MANKATO	MN	Common Carrier   56001	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: stacheny@lernerbooks.com; pjanz@versapress.com; pburton@versapress.com
Phone: 800-729-7575		Ext:		Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: Not Assigned		eMail:			
Location Instr:					

### Bill To Information

### Forward Information

# Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	10	Office-LERNER PUBLISHING GROUP 241 FIRST AVENUE NORTH. MINNEAPOLIS	SHAWNA TACHENY MN	Ground 55401	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: stacheny@lernerbooks.com; pjanz@versapress.com; pburton@versapress.com

Phone: 612-332-3344 Ext: Fax:612-332-7615

Carrier Name: UPS CarrierAcctNo: 61A3E3 Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information	Forward Information

# LERNER PUBLISHING GROUP

TITLE: **A DEATHLY COMPENDIUM OF  
POISONOUS PLANTS - PB**

PPON: 62107



(251) 62107

CTN QTY:



(30) 24

ISBN 13: 979-8-7656-2524-8



(01) 1 97 98765 62524 5

CTN WGT: Lbs.



(3401) 000261

PRINTED IN USA

# Bindery Work Order

Page: 1

JobNo: J24-55593	Q24-56899	Status Group: 2429.4	Box No:	Qty / Stack:
Sales Rep: PJ	Order Entry: DD	Planner: LM	No of Boxes:	No. Stacks:
LERNER PUBLISHING GROUP	3546		Books / Box:	Maj. Sheets: 0
A DEATHLY COMPENDIUM OF POISONOUS PLANTS - PB			Max Box Wt: 40	Min. Sheets: 0
ISBN:	PO: 62107		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 7/18/2024		Pallet Size:	
Trim Size : 5 1/2 x 8 1/4	Spine : 0.46		Max PalletHt: 48	
Trim Size (mm): Non-Standard	Spine (mm): 11.7		Recipe: 0	Recipe Name: None
Number Books: 2500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 6	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 2625	Min Run: 2625			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books	10	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: stacheny@lernerbooks.com; pjanz@versapress.com; pburton@versapress.com
	Bound Books - Bal	2490	Common Carrier	2615	2365	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: stacheny@lernerbooks.com; pjanz@versapress.com; pburton@versapress.com