

Date: 7/26/2024

## PURCHASE ORDER

78341MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric**

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: WITH THEIR HEARTS IN THEIR BOOTS	1.77
5% Overrun	For: Wakefield Press	
5% underrun	1,000 Copies @ \$1.77 / ea per Quote Q74961	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 09/04/24	
	Delivery date: 09/16/24	

Job No: **J24-56246**

Total Price: **\$1,770.00**

ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE <b>7/26/24</b>		DATE NEEDED <b>09/16/24</b>
CUSTOMER NAME <b>VERSA PRESS for Waterfield Press</b>		
PERSON TO CONTACT <b>Mark Sanders</b>		
TITLE OF JOB <b><i>With Their Hearts In Their Boots</i></b>		
QUANTITY <b>1,000</b>	NUMBER OF PAGES <b>112</b>	NUMBER OF SIGNATURES <b>3 - 32's, 1-16</b>
SEQUENCE OF SIGNATURES <b>1 - 32, 1 - 16, 2 - 32's</b>		
TRIM SIZE <b>4 1/2" X 7"</b>	HEAD TRIM <b>1/8"</b>	GUTTER TRIM <b>1/16"</b>
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><span><input checked="" type="checkbox"/> CARTONS BY THE BINDERY</span><span><input type="checkbox"/> CARTONS FURNISHED</span></div>		
<div>SPECIAL PACKING INSTRUCTIONS</div> <div>Score and fold covers. Perfect Bind with 3" cover flaps trimmed flush</div> <div>with thumb edge of front and back covers.</div> <div>Shrink wrap individually</div>		
BODY STOCK <b>55# 360 PPI Offset</b>		
COVER STOCK <b>10 Pt. C1S MATTE LAMINATED</b>		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><span><input type="checkbox"/> BY THE BINDERY</span><span><input checked="" type="checkbox"/> BY OTHERS VERSA</span></div>		
COVER SCORE	<div style="display: flex; justify-content: space-around;"><span><input type="checkbox"/> 2 SIDES</span><span><input type="checkbox"/> 4 SIDES (SIDE GLUE)</span></div>	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

**DATE:** 6/26/2024  
**TO:** Crystal Gordon  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q74961

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** Q24-59724

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7" (7" bind edge)
- shrinkwrap finished books individually
- bulk pack in cartons

**Quantity:** 1,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp flush cover on 10pt C1S  
56 sheets on 55# natural offset text

- Text is furnished as folded signatures (3-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$1.77 per book  
• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*