

Job#
47032

Date: 7/1/2024

Rev: 7/2/2024 9:04:00 AM

PURCHASE ORDER

REVISED
77836DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
10000	Title: 4545 / DISCOVER K STORY BOOKLET	0.21
5% Overrun	For: Saint Mary's Press	
5% underrun	10,000 Copies @ \$0.21 / ea per Quote Q73306	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 08/05/24	
	Delivery date: 08/15/24	

E-MAILED

Job No: J24-55433

Total Price: \$2,100.00

ORDERED BY: Douglas Kerns

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE

7/3/24

DATE NEEDED

08/15/24

CUSTOMER NAME

VERSA PRESS for Saint Mary's Press

PERSON TO CONTACT

DOUG KERNS

TITLE OF JOB

Discover - Parish Kindergarten

QUANTITY

10M

NUMBER OF PAGES

60 Pg.

NUMBER OF SIGNATURES

3 - 18's and 1-6 PG SIG.

SEQUENCE OF SIGNATURES

1st - 18 pg. sig., 2nd - 6 pg. sig., 2 - 18 pg. signatures

TRIM SIZE

8-1/2 x 11

HEAD TRIM

5/8"

GUTTER TRIM

1/4"

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

Please pack in Double Wall Cartons

PUR Glue

BODY STOCK

60# White Offset 436 PPI

COVER STOCK

10 Pt. C1S Cover 200 PPI - there will be a perforation 1" from the back cover spine fold

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ **VERSA**

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 1/25/2024
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q73306

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **DISCOVER - Parish Kindergarten**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in double wall cartons

Quantity: see below

In order to ensure making quantity, please provide 6% extra materials for 5,000 – 7,500 / 3% for 10,000

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
30 sheets on 60# offset

- Text is furnished as folded signatures (3-16pp, 1-6pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	5,000 books	\$0.26 per book
	7,500	\$0.23
	10,000	\$0.21

- Prices include double wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

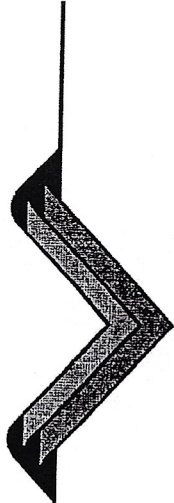
Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611
Ph: (309) 822-8272
Fax: (309) 822-8141



Perfect Bound Cover Layout

Title: 4545 / DISCOVER K STORY BOOKLET

For: SAINT MARY'S PRESS

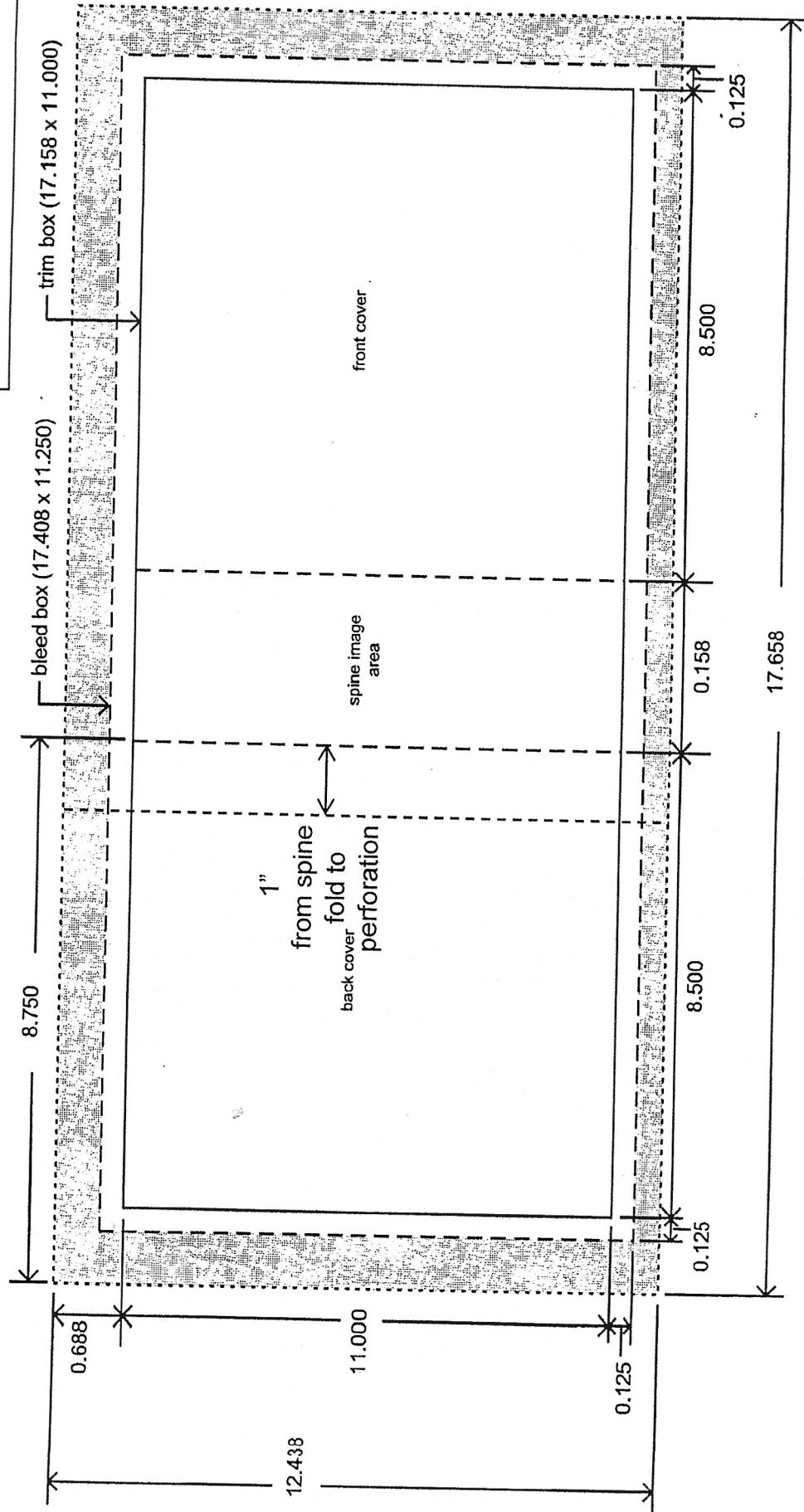
Text: 60 lb. White Offset - 436 PPI

Trim: 8 1/2 x 11

Pages: 60

NOTE -

12.438" X 17.658" is the MINIMUM size for the binder. As long as we can trim to this final size, you may print as many up on a sheet as you can.



Standard Shipping Instructions

SAINT MARY'S PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS & WEIGHTS & SHE WILL TELL YOU HOW TO SHIP THE FREIGHT.**

Special Instructions: **FREIGHT MUST SHIP NO LATER THAN 8/21/2024.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-SAINT MARY'S PRESS 702 TERRACE HEIGHTS WINONA	MN	Common Carrier 55987	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: mpape@smp.org; pjanz@versapress.com; pburton@versapress.com
Phone: 507-457-7900		Ext:		Fax: 507-457-7990	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: Not Assigned					
Location Instr:					

Bill To Information

Forward Information

TITLE: 4545 / DISCOVER K STORY BOOKLET

PUBLISHER: SAINT MARY'S PRESS

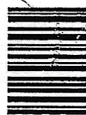
PPON: P07185



(251) P07185

ITEM NO: 4545

CTN QTY:



(30)

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-64121-238-0



(01)19781641212387

Bindery Work Order

Page: 1

JobNo: J24-55433 Q24-51572 Status Group: 2429.2 Sales Rep: PJ Order Entry: TS2 Planner: DK SAINT MARY'S PRESS 1697 4545 / DISCOVER K STORY BOOKLET ISBN: PO: PO7185 Reprint: Due Date: 7/16/2024 Trim Size : 8 1/2 x 11 Spine : 0.16 Trim Size (mm): Non-Standard Spine (mm): 4.1 Number Books: 10000 No64s: 0 No32s: 0 No18s: 3 No16s: 0 No12s: 0 No8s: 0 No6s: 1 Max Run: 10500 Min Run: 10500	Box No: Qty / Stack: No of Boxes: No. Stacks: Books / Box: : Maj. Sheets: 0 Max Box Wt: Min. Sheets: 0 Label Box: 1 End Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxer Per Layer: 0 Boxes Per Skid: 0 Comments:
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books -	10000	Common Carrier	10500	9500	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: mpape@smp.org; pjanz@versapress.com; pburton@versapress.com