47040

Date: 7/8/2024

PURCHASE ORDER



VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: HOW TO UNDERSTAND AND DEAL WITH DEPRESSION	0.33
5% Maximum Over Run	For: Experiment Publishing	
	- Follow enclosed specs	9.9
5% Maximum Under Run	- 2500 Copies @ \$0.33 Each (per attached quote)	
	- Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS TO SHIP: 08/07/2024	
	THE BINDERY TO SHIP: 08/26/2024	
Job No:	J24-55377 Total Price:	\$825.00

ORDERED BY: Kelli Gatton

RECEIVED:

VERSA PRESS, INC.	Rev. 8/24
DATE DATE NEEDED	
07/08/24 08/26/24	
VENDOR	OHOTE NUMBER
THE BINDERY	QUOTE NUMBER Q74887
ATTENTION JUSTINE CARPENTER	VERSA PRESS CONTACT
JUSTINE CARPENTER	KELLI GATTON
TITLE	
HOW TO UNDERSTAND AND DEAL WITH DEPRESSION	
PUBLISHER EXPERIMENT PUBLISHING	
RUN OHANTITY	
2 500	OBLONG NO. 5 13/16
NUMBER OF SIGNATURES	X X 3 13/16
	6's 4's 2's
HEAD TRIM GUTTER TRIM SEQUENCE OF SIGNA 1/8 1/16 4-3216	
1/81/164-32's	
TEXT STOCK 5 # White Alternative	PPI
COVER STOCK	400
2 Pt. C1S Matte Laminated	
MATERIALS PROVIDED AS:	
Book Blocks (Trimmed Three Sides)	Flat sheets to fold at vendor
CASE COVER CLOTH	Land to to to da at volidor
	FINISH
SPINE OF 3 PIECE CASE	FINISH
Printed cover Dust Jac	cket
CASE STAMPING	
Stamped sample case Foil Color(s)	
Foil Stamp Die	
Deboss Die	PDF file provided by Versa
Smythe Sewn Side Sewn Adhesive Bound PUR glu	
Bindery Board (Caliper) Flat Back (With Board Spine)	(Contonion Ngo)
80# Matching End Sheets Reinforced End Sheet	Shrink Wrap (Individually)
80# Special End Sheets	Shrink Wrap - Qty
Head & Foot Bands	
BINDING TYPE	
x Perfect Otabind	
Chinal Mina (Till)	PUR glue
Double Wire-O (Color)	
Other	BC (color)
ACKING INSTRUCTIONS SPECIAL Cartons Supplied by Vendor Furnished cartons	CARTON INSTUCTIONS
Furnished cartons x MUST	PACK 48/CTN
Special Instructions	
SIMILAR BOOKS BINDING AT SAME TIME. MATCH COVER	R AND TITLE PAGE.

a same of the

4

Estimate



Dr 4.108 x 513/16

8201 Brooklyn Blyd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

6/19/2024

TO:

Angie Eichhorn

Versa Press, Inc. Justine Carpenter

FROM: QUOTE:

Q74887

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise

Project:

How to Deal

cut covers

gather signatures

· perfect bind books (PUR perfect bind)

• 3-side trim to 4" x 5-13/16" (5-13/16" bind edge)

· bulk pack in cartons

Quantity:

10,000 books total of 4 titles

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

64 sheets on 45# White

• Text is furnished as folded signatures (4-32pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

Sigs are furnished skid packed or in skid tubs

UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

\$0.33 per book

· Prices include cartons

48 per carton per Tenstine

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735 Krista Kolstad 763-201-2715

Mike Cress 763-201-2725 **Justine Carpenter** 763-201-2740

Finish With Us!

quate good per Testine 7-3-24

Standard Shipping Instructions

EXPERIMENT PUBLISHING

Contact Instructions: Fax Instructions: MUST FAX BOL ON ALL SHIPMENTS AND DROPS TO CHAD WELLHOUSE @ 920-969-6400 Truck Type: WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS Delivery Instructions: & WEIGHTS FOR A FREIGHT CARRIER. Special Instructions: PO# ISBN Title Ship Instr Loc Instr Versa Email Packing List: True True True False False True True Bill Of Lading: True True False False True False True Skid Topper: False False True False False False False Product Qty **Branch Name Contact Name** Ship Method Ship Instructions Sample Books 20 Office-EXPERIMENT PAMELA SCHECHTER Ground WHEN BOOKS SHIP YOU MUST EMAIL **PUBLISHING** A COPY OF THE PACKING LIST TO 220 EAST 23RD STREET THE FOLLOWING EMAIL ADDRESSES: pamela@theexperimentpublishing.com; SUITE 600 rriggins@versapress.com; aeichhorn@versapress.com **NEW YORK** NY 10010 Phone: 212-889-1659 Ext: Fax: Carrier Name: UPS CarrierAcctNo: Dock Hours: Payment Type: PrePaid eMail: Location Instr: **Bill To Information** Forward Information

Standard Shipping Instructions

Product **Branch Name Contact Name** Ship Method **Ship Instructions Bound Books** 816 Shipping-THE UNIVERSITY Common WHEN BOOKS SHIP YOU MUST EMAIL OF TORONTO PRESS A COPY OF THE PACKING LIST TO THE Carrier FOLLOWING EMAIL ADDRESSES: 2250 MILITARY ROAD pamela@theexperimentpublishing.com; rriggins@versapress.com; aeichhorn@versapress.com **TONAWANDA** NY 14150 Phone: 416-667-7841 Ext: Fax: Carrier Name: Not

Selected

CarrierAcctNo:

Dock Hours:

aeichhorn@versapress.com

Payment Type: PrePaid

Location Instr: Residential Delivery: Delivery Appointment Required; Lift Gate Required Inside Delivery Required.

Bill To Information Forward Information VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL. 61611 PH# 309-822-8272

Product Qty Branch Name **Contact Name** Ship Method Ship Instructions **Bound Books** Bal Shipping-NATIONAL BOOK

WHEN BOOKS SHIP YOU MUST EMAIL Common COMPANY Carrier A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: 800 KEYSTONE INDUSTRIAL pamela@theexperimentpublishing.com; rriggins@versapress.com;

> 18512 Phone: 570-346-2029 Ext: Fax:

Carrier Name: Not CarrierAcctNo: Dock Hours:

PA

DUNMORE

Payment Type: PrePaid

Location Instr:

Selected

Bill To Information Forward Information VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL 61611 PH# 309-822-8272

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AUTHOR: WEBDY GREEN

PUBLISHER: EXPERIMENT PUBLISHING

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(9012Q) 0995 USD

Bindery Work Order

Boxes Per Skid:

Comments:

Page: 1

None

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JobNo: J24-55377 Q24-59313 Status Group: 2429.2 Box No: Qty / Stack: Sales Rep: RR Order Entry: TS2 Planner: KG1 No of Boxes: No. Stacks: Books/Box: 48 Exact EXPERIMENT PUBLISHING 2554 Maj. Sheets: 0 HOW TO UNDERSTAND AND DEAL WITH DEPRESSION Max Box Wt: 33 Min. Sheets: 0 ISBN: 0228-1 Label Box: 1 End & 1 Side Top Sheets: Reprint: Due Date: 7/16/2024 Pallet Size: 48" x 40", 4-Way - P-1 Trim Size: 4 1/8 x 5 13/16 Spine: 0.34 Max PalletHt: 52 Non-Standard Trim Size (mm): Spine (mm): 8.6 Recipe: Recipe Name: Number Books: 2500 No Layers: Toggle: No64s: 0 No32s: 4 No18s: 0 Pattern: 0 Boxer Per Layer: 0

No16s: 0 No12s: 0 No8s:

No6s: 0

Max Run: 2625 Min Run: 2625

Status Product Description Qty Ship Method Max Run Min Run Instructions Sample Books 20 Ground 0 WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: pamela@theexperimentpublishing.com; rriggins@versapress.com; aeichhorn@versapress.com Bound Books - Drop 815 Common Carrier 0 0 WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: pamela@theexperimentpublishing.com; rriggins@versapress.com; aeichhorn@versapress.com Bound Books - Bal 1665 Common Carrier 1790 WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: pamela@theexperimentpublishing.com; rriggins@versapress.com; aeichhorn@versapress.com