

47037

Date: 7/8/2024

**PURCHASE ORDER**

77957KG-BIND

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **JUSTINE CARPENTER**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: HOW TO UNDERSTAND AND DEAL WITH ANXIETY	0.33
5% Maximum Over Run	For: Experiment Publishing - Follow enclosed specs	
5% Maximum Under Run	- 2500 Copies @ \$0.33 Each (per attached quote) - Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.  Send 2 sample books to Versa Press, Inc.  MATERIALS TO SHIP: 08/07/2024  THE BINDERY TO SHIP: 08/26/2024	
Job No: J24-55371	Total Price:	\$825.00

ORDERED BY: **Kelli Gatton**

RECEIVED :

# VERSA PRESS, INC.

Rev. 8/24/21

DATE

07/08/24

DATE NEEDED

08/26/24

VENDOR

THE BINDERY

ATTENTION

JUSTINE CARPENTER

QUOTE NUMBER

Q74887

VERSA PRESS CONTACT

KELLI GATTON

TITLE

HOW TO UNDERSTAND AND DEAL WITH ANXIETY

PUBLISHER

EXPERIMENT PUBLISHING

RUN QUANTITY

2,500

TOTAL PAGES

128

TEXT TRIM SIZE

4 1/8

X

OBLONG ☐ NO

5 13/16

NUMBER OF SIGNATURES

☒ 4

32's

☐ 24's

☐ 18's

☐ 16's

☐ 12's

☐ 8's

☐ 6's

☐ 4's

☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

4-32's

TEXT STOCK

45 # White Alternative

PPI

400

COVER STOCK

12 Pt. C1s Matte Laminated

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☐

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒

MUST PACK 48/CTN

Special Instructions

4 SIMILAR BOOKS BINDING AT SAME TIME. MATCH COVER AND TITLE PAGE.

## Estimate



DATE: 6/19/2024  
TO: Angie Eichhorn  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q74887

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *How to Deal*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4" x 5-13/16" (5-13/16" bind edge)
- bulk pack in cartons

*or 4.125 x 5 13/16*

Quantity: 10,000 books total of 4 titles

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S  
64 sheets on 45# White

- Text is furnished as folded signatures (4-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.33 per book

- Prices include cartons

*48 per carton per Justine*

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

*quote good per Justine*

*7-30-24*

Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

*Finish With Us!*



# Standard Shipping Instructions

## EXPERIMENT PUBLISHING

Contact Instructions:

Fax Instructions: **MUST FAX BOL ON ALL SHIPMENTS AND DROPS TO CHAD WELLHOUSE @ 920-969-6400**

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books	20	Office-EXPERIMENT PUBLISHING 220 EAST 23RD STREET  SUITE 600  NEW YORK	PAMELA SCHECHTER	Ground	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: pamela@theexperimentpublishing.com; rriggins@versapress.com; aeichhorn@versapress.com
		Phone: 212-889-1659	Ext:	10010	
		Carrier Name: UPS	CarrierAcctNo:	Dock Hours:	
		Payment Type: PrePaid	eMail:		
		Location Instr:			

### Bill To Information

### Forward Information

# Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	816	Shipping-THE UNIVERSITY OF TORONTO PRESS		<i>Common Carrier</i>	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: pamela@theexperimentpublishing.com; riggins@versapress.com; aeichhorn@versapress.com
		2250 MILITARY ROAD			
		TONAWANDA	NY	14150	
		Phone: 416-667-7841	Ext:	Fax:	

Carrier Name: Not Selected  
 Payment Type: PrePaid  
 CarrierAcctNo: : Dock Hours:

Location Instr: Residential Delivery: Delivery Appointment Required; Lift Gate Required Inside Delivery Required.

Bill To Information	Forward Information
<b>VERSA PRESS, INC.</b> <b>1465 SPRING BAY ROAD</b> <b>EAST PEORIA, IL. 61611</b>  <b>PH# 309-822-8272</b>	

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Bal	Shipping-NATIONAL BOOK COMPANY		<i>Common Carrier</i>	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: pamela@theexperimentpublishing.com; riggins@versapress.com; aeichhorn@versapress.com
		800 KEYSTONE INDUSTRIAL			
		DUNMORE PA 18512			
		Phone: 570-346-2029	Ext:	Fax:	

Carrier Name: Not Selected  
 Payment Type: PrePaid  
 Location Instr:  
 CarrierAcctNo: : Dock Hours:

Bill To Information	Forward Information
<b>VERSA PRESS, INC.</b> <b>1465 SPRING BAY ROAD</b> <b>EAST PEORIA, IL 61611</b>  <b>PH# 309-822-8272</b>	

TITLE: HOW TO UNDERSTAND AND DEAL WITH ANXIETY  
AUTHOR: RASHA BARRAGE  
PUBLISHER: EXPERIMENT PUBLISHING  
PRINTED IN USA

PPON: 0204-1



(251) 0204-1

BARCODE

**EAN**

PRINTING #: 01



(10) 01

CTN QTY: 48



(30) 48

CTN WGT: Lbs.



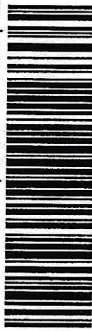
(3401)

ISBN 13: 979-8-89303-020-4



(01) 9798893030201

COVER PRICE: \$9.95 USD/ \$12.95 CAD



(9012Q) 0995 USD



# Bindery Work Order

Page: 1

JobNo: J24-55371    Q24-59298    Status Group: 2429.2		Box No:		Qty / Stack:	
Sales Rep: RR    Order Entry: KC    Planner: KG1		No of Boxes:		No. Stacks:	
EXPERIMENT PUBLISHING    2554		Books / Box: 48 Exact		Maj. Sheets: 0	
HOW TO UNDERSTAND AND DEAL WITH ANXIETY		Max Box Wt: 33		Min. Sheets: 0	
ISBN:                      PO: 0204-1		Label Box: 1 End & 1 Side		Top Sheets:	
Reprint:                      Due Date: 7/16/2024		Pallet Size: 48" x 40", 4-Way - P-1			
Trim Size :            4 1/8 x 5 13/16    Spine :            0.34		Max PalletHt: 52			
Trim Size (mm):    Non-Standard    Spine (mm): 8.6		Recipe: 0                      Recipe Name: None			
Number Books: 2500		No Layers: 0                      Toggle: 0			
No64s: 0    No32s: 4    No18s: 0		Pattern: 0                      Boxer Per Layer: 0			
No16s: 0    No12s: 0    No8s: 0		Boxes Per Skid: 0			
No6s: 0		Comments:			
Max Run: 2625    Min Run: 2625					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books - Boxed	20	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: pamela@theexperimentpublishing.com; rriggins@versapress.com; aeichhorn@versapress.com
	Bound Books - Drop	816	Common Carrier	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: pamela@theexperimentpublishing.com; rriggins@versapress.com; aeichhorn@versapress.com
	Bound Books - Bal	1664	Common Carrier	1789	1539	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: pamela@theexperimentpublishing.com; rriggins@versapress.com; aeichhorn@versapress.com