



78290MS

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

DATE

07/24/24

DATE NEEDED

09/17/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q75001

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

MARK SANDERS

TITLE

SIERRA BIRDS

PUBLISHER

HEYDAY BOOKS

RUN QUANTITY

6,000

TOTAL PAGES

64

TEXT TRIM SIZE

4 1/2

X

OBLONG

NO**8 3/4**

NUMBER OF SIGNATURES

2

32's

☐

24's

☐

18's

☐

16's

☐

12's

☐

8's

☐

6's

☐

4's

☐

2's

☐

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

2-32'S

TEXT STOCK

80 # COATED MATTE

PPI

454

COVER STOCK

14 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☒

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Estimate



DATE: 7/1/2024
TO: Denise Fandel
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75001

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Sierra Birds*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to **4-1/2" x 8-3/4"** (8-3/4" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials for 4,000 / 6% for 5,000 – 8,000 / 3% for 10,000+

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
32 sheets on **80# matte text or 70# matte text**

- Text is furnished as folded signatures (2-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	4,000 books	\$0.49 per book
	5,000	\$0.45
	6,000	\$0.43
	8,000	\$0.40
	10,000	\$0.39

• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!