

Date: 7/22/2024

## PURCHASE ORDER

78233MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1250	Title: CROCHET STARS	0.47
5% Maximum Over Run	For: The Globe Pequot Publishing Group, Inc.  - Follow enclosed specs	
5% Maximum Under Run	- 1250 Copies @ \$ 0.47 / Each (Quote Q75074)  - Ship per attached shipping instructions.  Use 48" x 40", 4-Way - P-25  Carton label(s) enclosed with materials.  Send 2 sample books to Versa Press, Inc.  Materials Ship: 8/16/2024  The Bindery to Ship: 9/03/2024	
Job No:	J24-56188	Total Price: \$587.50

ORDERED BY: **Mark Sanders**

RECEIVED :

**VERSA PRESS, INC.**

DATE

07/22/24

DATE NEEDED

09/03/24

VENDOR

**THE BINDERY**

QUOTE NUMBER

**Q75074**

ATTENTION

**JUSTINE CARPENTER**

VERSA PRESS CONTACT

**MARK SANDERS**

TITLE

**CROCHET STARS**

PUBLISHER

**Globe Pequot Publishing**

RUN QUANTITY

**1,250**

TOTAL PAGES

**32**

TEXT TRIM SIZE

**8 1/2**

X

OBLONG

**NO****11**

NUMBER OF SIGNATURES

☐ 32's☐ 24's☒ 18's☐ 16's☒ 12's☐ 8's☐ 6's☐ 4's☒ 2's

HEAD TRIM

**5/8**

GUTTER TRIM

**1/4**

SEQUENCE OF SIGNATURES

**1-12, 1-2, 1-18**

TEXT STOCK

**80 # COATED MATTE**

PPI

**454**

COVER STOCK

**12 Pt. C1S MATTE Laminated**

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head &amp; Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☒

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

*Estimate*



**DATE:** 7/10/2024  
**TO:** Angie Eichhorn  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q75074

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Crochet Stars*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

**Quantity:** see below

In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S

16 sheets on 80# matte text

- Text is furnished as folded signatures (1-18pp, 1-12pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	1,000 books	\$0.55 per book
	1,250	\$0.47
	1,500	\$0.41

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*