# Nahan Printing UpFront Job Builder

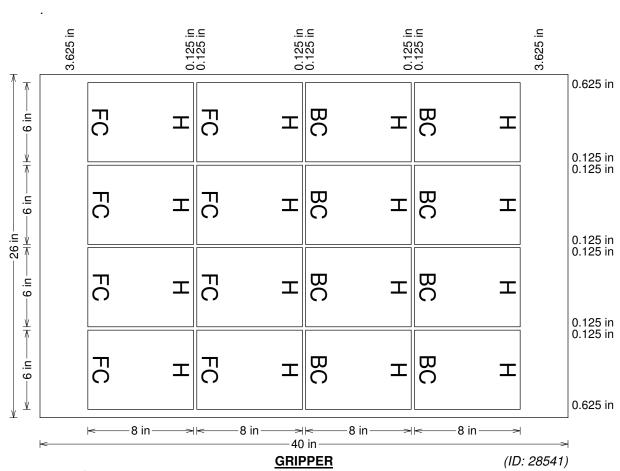
Thursday, June 20, 2024 -Page 1 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 1: 1 Side Only LF FC/BC



Press: Speedmaster Press 242

Sheet Size: 26 x 40

Printing Method: 16pp to view, 16 up, single-sided

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head

# Nahan Printing UpFront Job Builder

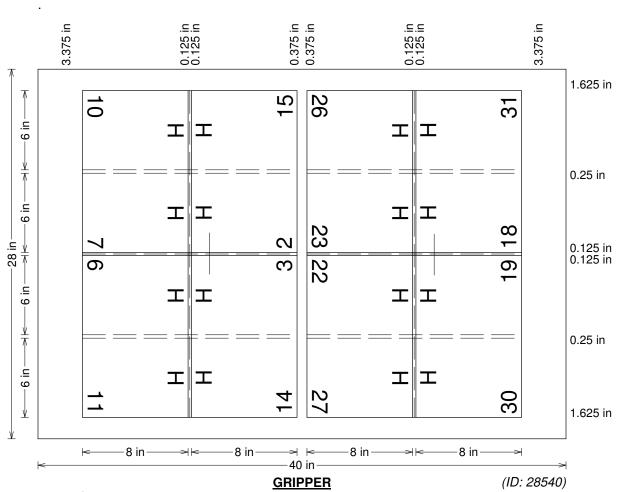
Thursday, June 20, 2024 -Page 2 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 2: 1st Pass LF 1 & 17



Press: Speedmaster Press 242

Sheet Size: 28 x 40

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head

# Nahan Printing UpFront Job Builder

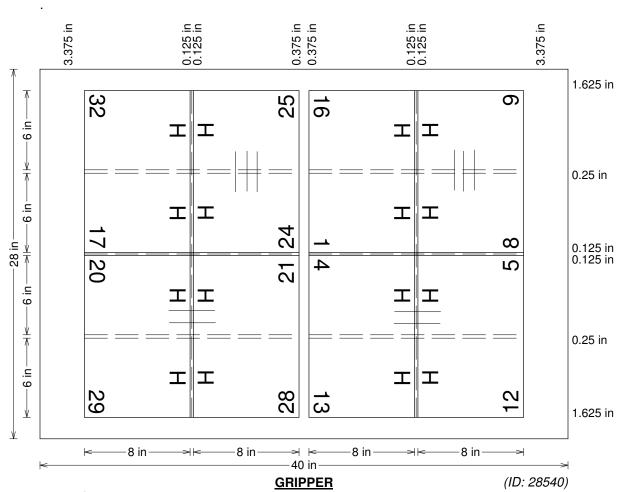
Thursday, June 20, 2024 -Page 3 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 2: 2nd Pass LF 1 & 17



Press: Speedmaster Press 242

Sheet Size: 28 x 40

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head

# Nahan Printing UpFront Job Builder

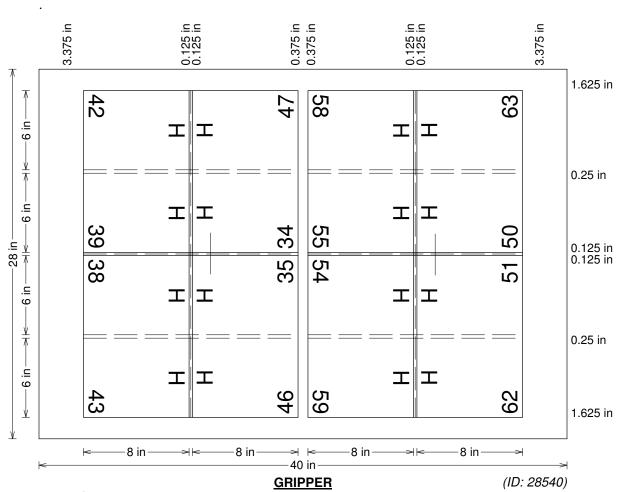
Thursday, June 20, 2024 -Page 4 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 3: 1st Pass LF 33 & 49



Press: Speedmaster Press 242

Sheet Size: 28 x 40

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head

# Nahan Printing UpFront Job Builder

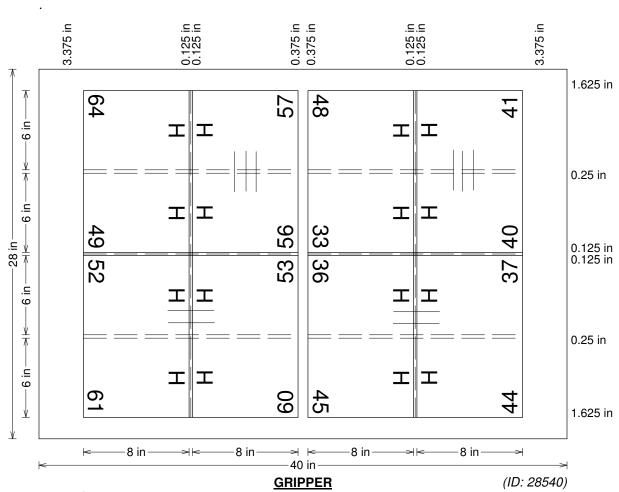
Thursday, June 20, 2024 -Page 5 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 3: 2nd Pass LF 33 & 49



Press: Speedmaster Press 242

Sheet Size: 28 x 40

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head

# Nahan Printing UpFront Job Builder

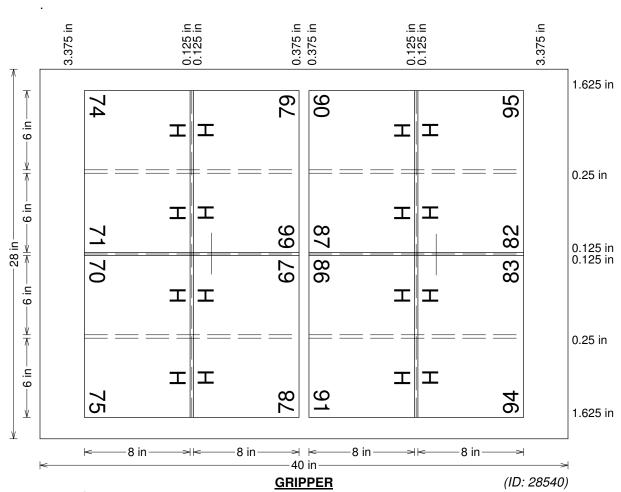
Thursday, June 20, 2024 -Page 6 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 4: 1st Pass LF 65 & 81



Press: Speedmaster Press 242

Sheet Size: 28 x 40

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head

# Nahan Printing UpFront Job Builder

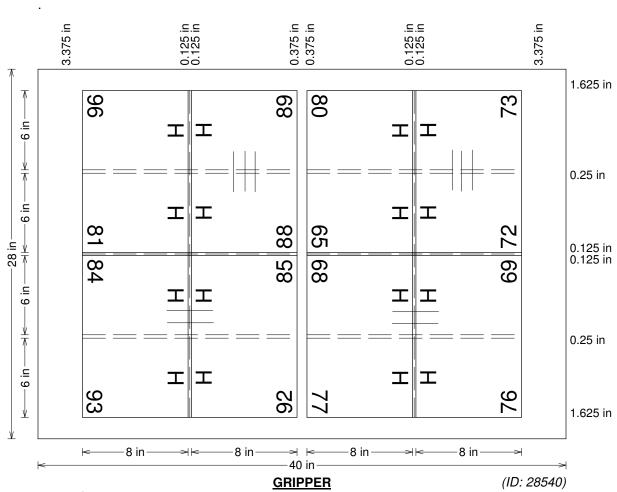
Thursday, June 20, 2024 -Page 7 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 4: 2nd Pass LF 65 & 81



Press: Speedmaster Press 242

Sheet Size: 28 x 40

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head

# Nahan Printing UpFront Job Builder

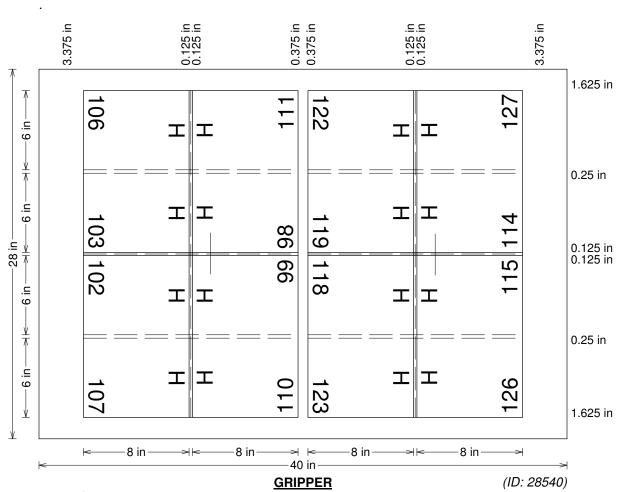
Thursday, June 20, 2024 -Page 8 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 5: 1st Pass LF 97 & 113



Press: Speedmaster Press 242

Sheet Size: 28 x 40

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head

# Nahan Printing UpFront Job Builder

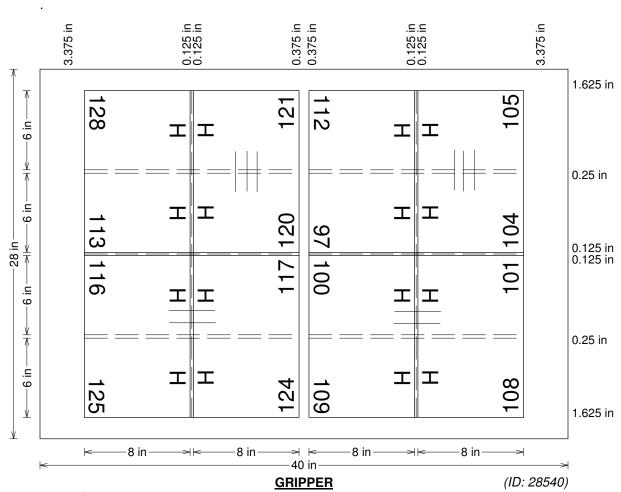
Thursday, June 20, 2024 -Page 9 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 5: 2nd Pass LF 97 & 113



Press: Speedmaster Press 242

Sheet Size: 28 x 40

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head

# Nahan Printing UpFront Job Builder

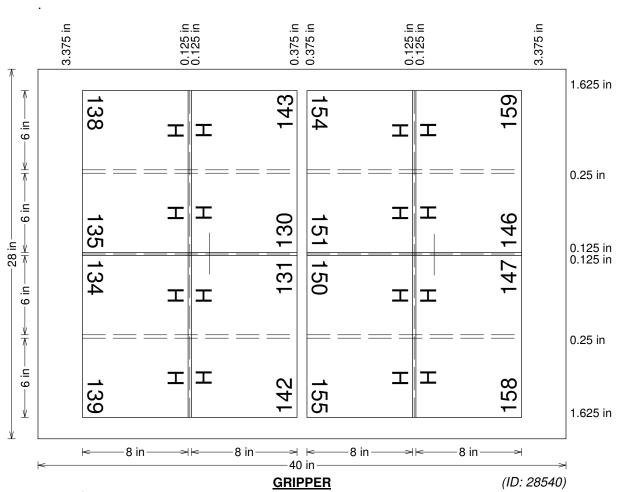
Thursday, June 20, 2024 -Page 10 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 6: 1st Pass LF 129 & 145



Press: Speedmaster Press 242

Sheet Size: 28 x 40

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head

# Nahan Printing UpFront Job Builder

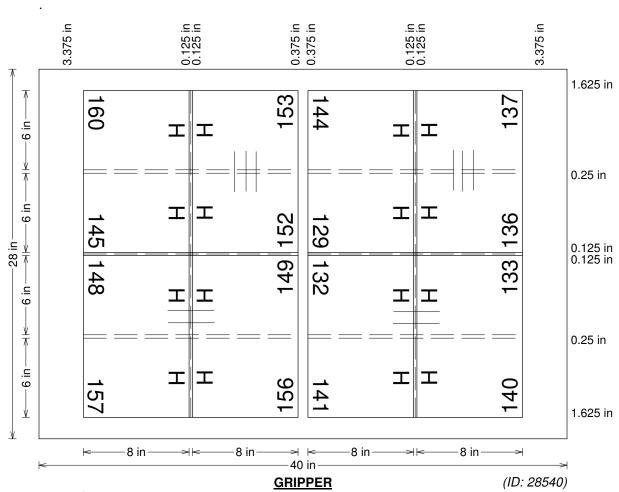
Thursday, June 20, 2024 -Page 11 of 11

Client: Lawrence & Schiller, Inc

Title: 2024 Division of Behavioral Health - Student Journals

**Description:** 160pp Text, 6 x 8, Perfect Bound 2 x 2pp Leaflet, 6 x 8, Cut / Folded

#### Press Layout 6: 2nd Pass LF 129 & 145



Press: Speedmaster Press 242

Sheet Size: 28 x 40

Drawn By: Erik	Head Trim: .125"
Foot Trim: .125"	Face Trim: .125"
Grind Off: .125"	Jog to Head