

**Purchase Order**

Printed: 7/18/2024 4:10:44PM

Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA

Phone: 763-425-4251  
Fax: 763-425-4616

**Authorized By:** Jason Jacques

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**Signature**

**PO Number:** 100452  
**PO Date:** 7/18/2024  
**Confirming:** No  
**Terms:** n30  
**FOB:** Origin  
**Ship Via:** Vendor Delivery  
**Customer:** Groves Academy - Printin

Supplier Acknowledgment Number: 7/18/2024

**Supplier:** 1197  
Bindery, The  
8201 Brooklyn Blvd.  
Suite 1500  
BROOKLYN PARK MN 55445  
**Attention:**  
**Phone:** 763-201-2800  
**Fax:**

**Ship To:**  
Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA  
**Attention:** Shipping / Receiving  
**Phone:** 763-425-4251

**Notes:** Ref #Q74678R2 - 07-18-2024**NC-COC-002633**

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
105.0000		Black Plastic Coil Bind	4.2600	E	\$447.30
0.00% Overs Allowed	OBE	Version 1 -			
No Under Runs Allowed	Job: 315094-1	Knowledge-Based Comp -			
		Gr1: 346 pgs+Cvr = Qty 100			
		C-G1TMAN001 / F4162.0319			

**Expected:** 7/24/2024

Knowledge Based Comp Manuals - 3 Versions  
4pg Cover + Various Page Counts per version of book (refer to line item descripton for page count)  
All Verisons: Final size = 8.5 x 11"  
Qty 105 per version (Quantity includes 5 Presentation Samples Required)  
Total of 315 Books between all 3 versions.

Provided materials:

- 1) 3 Versions - Front and Back covers printed digitally on 24pt C1S Tango Cover Stock
- 2) 3 Versions - Pre-collated book block sets printed digitally on 70# Uncoated Stock
- 3) Digital proof and signature mockup (Return with product once complete)

Collate covers and pre-collated book block sets guts,  
Punch and Coil Bind using black plastic coil on the 11" side.

Carton Pack in best fit cartons.  
Apply carton label identifying version and qty per box.

5- best of the best presentation samples, carton pack and labeled separately.  
Skid Pack and reach out for pickup once complete.

**\*\*\* RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB \*\*\***

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.  
RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

105.0000		Black Plastic Coil Bind	4.2600	E	\$447.30
0.00% Overs Allowed	OBE	Knowledge-Based Comp -			
No Under Runs Allowed	Job: 315094-1	Gr2: 366 pgs+Cvr = Qty 100			
		C-G2TMAN001 / F4162.0320			

**Expected:** 7/24/2024

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Purchase Order

PO Number: 100452

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
105.0000		Black Plastic Coil Bind	4.2600	E	\$447.30
0.00% Overs Allowed	OBE	Knowledge-Based Comp -			
No Under Runs Allowed	Job: 315094-1	Gr3: 344 pgs+Cvr = Qty 100			
		C-G3TMAN001 / F4162.0321			

Expected: 7/24/2024

Job: 315094-1

PO Total: \$1,341.90

Bill To  
Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445  
Attention: Accounting - AP  
P: 763-463-6244 e-mail: ap@visionsfirst.com