

Purchase Order

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Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA

Phone: 763-425-4251
Fax: 763-425-4616

Authorized By: Jason Jacques

Signature**PO Number:** 100450**PO Date:** 7/18/2024**Confirming:** No**Terms:** n30**FOB:** Origin**Ship Via:** Vendor Delivery**Customer:** EmpowerU

Supplier Acknowledgment Number: 7/18/2024

Supplier: 1197
Bindery, The
8201 Brooklyn Blvd.
Suite 1500
BROOKLYN PARK MN 55445
Attention:
Phone: 763-201-2800
Fax:

Ship To:
Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA
Attention: Shipping / Receiving
Phone: 763-425-4251

Notes: Ref #Q74785o1R2 - 07-02-2024
Revised Q74785o1R3 - 07-18-2024

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 1 - K-2 Lesson 1 -			
No Under Runs Allowed	Job: 315223	20pg+Cvr			

Expected: 7/19/2024

Lesson Books - 24 Versions
4pg Cover + Various Page Counts per version of book (refer to line item description for page count)
All Versions: Final size = 5.5 x 8.5"
Qty 870 per version (Quantity includes 5 Presentation Samples Required)
Total of 20,880 Books between all 24 versions.

Provided materials:

- 1) Front Covers - 24 separate versions printed digitally on 100# dull cover with Spot Clear Poly application.
- 2) Back Covers - 24 separate versions printed digitally on 100# dull cover.
- 3) Guts (various page count per version), 24 separate versions printed digitally on 100# Flo Dull Text
- 3) Digital proof and signature mockup (Return with product once complete)

Collate version specific Front Cover, Back Cover and Guts, Punch and Coil Bind using black plastic coil on the 8.5" side.

Use special caution to protect front covers that include a poly application during production.

Carton Pack in best fit cartons to assist in protection of covers.
Apply carton label identifying version and qty per box.

5- best of the best presentation samples, carton pack and labeled separately.
Skid Pack and reach out for pickup once complete.

*** RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB ***

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.
RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

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Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 2 - K-2 Lesson 2 -			
No Under Runs Allowed	Job: 315223	20pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 3 - K-2 Lesson 3 -			
No Under Runs Allowed	Job: 315223	18pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 4 - K-2 Lesson 4 -			
No Under Runs Allowed	Job: 315223	22pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 5 - K-2 Lesson 5 -			
No Under Runs Allowed	Job: 315223	18pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 6 - K-2 Lesson 6 -			
No Under Runs Allowed	Job: 315223	20pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 7 - K-2 Lesson 7 -			
No Under Runs Allowed	Job: 315223	20pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 8 - K-2 Lesson 8 -			
No Under Runs Allowed	Job: 315223	20pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 9 - Gr 3-5 Lesson 1 -			
No Under Runs Allowed	Job: 315223	26pg+Cvr			
Expected: 7/19/2024					

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870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 10 - Gr 3-5 Lesson 2 -			
No Under Runs Allowed	Job: 315223	20pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 11 - Gr 3-5 Lesson 3 -			
No Under Runs Allowed	Job: 315223	24pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 12 - Gr 3-5 Lesson 4 -			
No Under Runs Allowed	Job: 315223	26pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 13 - Gr 3-5 Lesson 5 -			
No Under Runs Allowed	Job: 315223	22pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 14 - Gr 3-5 Lesson 6 -			
No Under Runs Allowed	Job: 315223	22pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 15 - Gr 3-5 Lesson 7 -			
No Under Runs Allowed	Job: 315223	24pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 16 - Gr 3-5 Lesson 8 -			
No Under Runs Allowed	Job: 315223	24pg+Cvr			
Expected: 7/19/2024					
870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 17 - Gr 6-8 Lesson 1 -			
No Under Runs Allowed	Job: 315223	12pg+Cvr			
Expected: 7/19/2024					

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870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 18 - Gr 6-8 Lesson 2 -			
No Under Runs Allowed	Job: 315223	12pg+Cvr			

Expected: 7/19/2024

870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 19 - Gr 6-8 Lesson 3 -			
No Under Runs Allowed	Job: 315223	14pg+Cvr			

Expected: 7/19/2024

870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 20 - Gr 6-8 Lesson 4 -			
No Under Runs Allowed	Job: 315223	12pg+Cvr			

Expected: 7/19/2024

870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 21 - Gr 6-8 Lesson 5 -			
No Under Runs Allowed	Job: 315223	14pg+Cvr			

Expected: 7/19/2024

870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 22 - Gr 6-8 Lesson 6 -			
No Under Runs Allowed	Job: 315223	10pg+Cvr			

Expected: 7/19/2024

870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 23 - Gr 6-8 Lesson 7 -			
No Under Runs Allowed	Job: 315223	12pg+Cvr			

Expected: 7/19/2024

870.0000		Black Plastic Coil Bind	0.5200	E	\$452.40
0.00% Overs Allowed	OBE	Ver 24 - Gr 6-8 Lesson 8 -			
No Under Runs Allowed	Job: 315223	12pg+Cvr			

Expected: 7/19/2024

Job: 315223

PO Total: \$10,857.60

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Bill To
Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445
Attention: Accounting - AP
P: 763-463-6244 e-mail: ap@visionsfirst.com