

Rev: 7/17/2024 12:49:00 PM

# PURCHASE ORDER

**REVISED**  
77714KG-FFPB



To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **JUSTINE CARPENTER**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: COME BY HERE: A MEMIOR FROM GEORGIAS GEECHEE COAST	1.30
5% Maximum Overrun	For: Hub City Press  UPDATED TO INCLUDE DOUBLE WALL CARTONS	
5% Maximum Underrun	- Follow Enclosed Specs  -2500 Copies @ \$ 1.30 / ea (Per attached quote)  - Use 48" x 40", 4-Way - P-1 pallets  - Ship per shipping instructions provided with materials.  Carton label(s) enclosed with materials  Send 2 sample books to Versa Press, Inc.  Materials Ship:           08/06/2024  The Bindery to Ship:   08/15/2024	

Total Price:	\$3,250.00
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ORDERED BY: **Kelli Gatton**

RECEIVED :

**VERSA PRESS, INC.**

DATE

06/25/24

DATE NEEDED

08/15/24

VENDOR

**THE BINDERY**

QUOTE NUMBER

**Q74717o1**

ATTENTION

**JUSTINE CARPENTER**

VERSA PRESS CONTACT

**KELLI GATTON**

TITLE

**COME BY HERE: A MEMIOR FROM GEORGIAS GEECHEE COAST**

PUBLISHER

**HUB CITY PRESS**

RUN QUANTITY

**2,500**

TOTAL PAGES

**272**

TEXT TRIM SIZE

**5 1/2**

X

OBLONG

**NO****8 1/2**

NUMBER OF SIGNATURES

**8**

32's

☐

24's

☐

18's

**1**

16's

☐

12's

☐

8's

☐

6's

☐

4's

☐

2's

☐

HEAD TRIM

**1/8**

GUTTER TRIM

**1/16**

SEQUENCE OF SIGNATURES

**1-32, 1-16, 7-32's**

TEXT STOCK

**55 # Natural Offset**

PPI

**360**

COVER STOCK

**10 Pt. C1S Matte Laminated**

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head &amp; Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☐

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☒Other **PB with flush French Flaps**

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☐

SPECIAL CARTON INSTUCTIONS

Special Instructions

**Score & Fold covers with 3-1/2" flaps**

## Estimate



**DATE:** 7/17/2024  
**TO:** Michael Packard  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q74717o1R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** ***Come By Here***

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in double-wall cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp flush cover on 10pt C1S  
136 sheets on 55# natural offset text

- Text is furnished as folded signatures (8-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** 2,000 books \$1.35 per book  
**2,500 \$1.30**

- **Prices include double-wall cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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***Finish With Us!***