Date: 7/12/2024

## **PURCHASE ORDER**

78077KG-OBLG

# VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

ORDERED BY: Kelli Gatton

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

**RECEIVED:** 

QUANTITY	DESCRIPTION	UNIT PRICE		
1000	Title: SHARKABET	0.60		
(5% Maximum Over Run)	For: Turner Publishing Company			
	- Follow enclosed specs			
(5% Maximum Under Run)	1,000 Copies @ \$ 0.60 / Each			
	- Ship per shipping instructions and carton label(s) enclosed with materials.			
	- Use 48" x 40", 4-Way - P-1 pallets,			
	Send 2 sample books to Versa Press, Inc.			
	MATERIALS TO SHIP: 08/12/2024			
	THE BINDERY TO SHIP: 08/26/2024			
Job No:	<b>J24-55964</b> Total Price:	\$600.00		
		1		

			Rev. 8/24/21
VERSA PRESS, INC.			
DATE			
07/12/24	08/26/	24	
VENDOR THE BINDERY			QUOTE NUMBER Q75057
ATTENTION JUSTINE CARPENTER			VERSA PRESS CONTACT KELLI GATTON
TITLE			
PUBLISHER			
TURNER PUBLISHING COMPA	NY		
RUN QUANTITY 1,000	TOTAL PAGES 40	TEXT TRIM SIZE 10	OBLONG YES X 8 1/2
NUMBER OF SIGNATURES 32's 24's 18's	2 16's 12's	1 8's	6's 4's 2's
HEAD TRIM GUTTER		NCE OF SIGNATUR	
1/8 1/		-8, 1-16	
TEXT STOCK 70 # White COATED MATTE			PPI 512
COVER STOCK	l		
10 Pt. C1S Gloss Lamina	ted		
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides	S) X Folded Ungati	hered Signatures	Flat sheets to fold at vendor
CASE COVER CLOTH	<u> </u>		FINISH
SPINE OF 3 PIECE CASE			FINISH
Printed cover		Dust Jacket	
CASE STAMPING			
Stamped sample case	Foil Color(s)		
Foil Stamp Die			
Deboss Die			PDF file provided by Versa
Smythe Sewn Side Sewn	Adhesive Bound	PUR glue	Shrink Wrap (Convenient Pkgs)
Bindery Board (Calip	per) Flat Back (Wi	th Board Spine)	Shrink Wrap (Individually)
80# Matching End Sheets	Reinforced End Shee	t	Shrink Wrap - Qty
80# Special End Sheets			
Head & Foot Bands			
BINDING TYPE			
X Perfect	Otabir	nd	X PUR glue
Spiral Wire (Tin)	Spiral	Wire (Color)	
Double Wire-O (Color)		GBC	(color)
Other			
PACKING INSTRUCTIONS  X Cartons Supplied by Vendor	Furnished cartons	SPECIAL C	ARTON INSTUCTIONS
	1 diffished dartons		
Special Instructions			

# Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

7/9/2024

TO:

Michael Packard

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q75057

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

#### Sharkobet

- cut covers
- gather signaturesperfect bind books
- perfect blind books
- 3-side trim to 10" x 8-1/2" (8-1/2" bind edge)

· bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

20 sheets on 70# matte text

- Text is furnished as folded signatures (2-16pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- · Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

750 books

\$0.76 per book

1,000

\$0.60

1,500

\$0.44

### • Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732

**Scott Rooney** 763-201-2704

**Jane Stire** 763-201-2735

**Krista Kolstad** 763-201-2715

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740