

Job#
416925

Date: 6/3/2024

PURCHASE ORDER

77341KG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: MY SCHOOLWORK IS A MESS	0.43
Maximum 100 Books Overrun	For: Boys Town Press 2,000 Copies @ \$ 0.43 / ea	
0% underrun	- Ship per attached shipping instructions provided by our shipping department. - use 48" x 40", 4-Way - P-1 pallets Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. MATERIALS SHIP: 07/02/2024 THE BINDERY SHIP: 07/19/2024	
Job No: J24-54645	Total Price: \$860.00	

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

Rev. 8/24/21

DATE

06/03/24

DATE NEEDED

07/19/24

VENDOR

THE BINDERY

ATTENTION

JUSTINE CARPENTER

QUOTE NUMBER

Q74582

VERSA PRESS CONTACT

KELLI GATTON

TITLE

MY SCHOOL WORK IS A MESS

PUBLISHER

BOYS TOWN PRESS

RUN QUANTITY

2,000

TOTAL PAGES

48

TEXT TRIM SIZE

6

OBLONG

NO

NUMBER OF SIGNATURES

1

32's

24's

18's

1

16's

12's

8's

6's

4's

2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-16, 1-32

TEXT STOCK

70 # WHITE OFFSET

PPI

384

COVER STOCK

10 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)

☒ Folded Ungathered Signatures

☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover

☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case

☐ Foil Color(s)

☐ Foil Stamp Die

☐ Deboss Die

☐ PDF file provided by Versa

☐ Smythe Sewn

☐ Side Sewn

☐ Adhesive Bound

☐ PUR glue

☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper)

☐ Flat Back (With Board Spine)

☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets

☐ Reinforced End Sheet

☐ Shrink Wrap - Qty

☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ Perfect

☐ Otabind

☐ PUR glue

☐ Spiral Wire (Tin)

☐ Spiral Wire (Color)

☐ Double Wire-O (Color)

☐ GBC (color)

☒ Other HINGE SCORE

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

MUST USE DOUBLE WALL CARTONS



theBindery

DATE: 5/21/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74582

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 11 - 30

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: *My School Work is a Mess*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 6" (6" bind edge)
- bulk pack in double-wall cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 70# offset

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36) We can provide transportation if requested. Shipping charges would apply.

Price: 1,500 books \$0.52 per book
2,000 \$0.43
2,500 \$0.38

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscalf@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	VILLAGE WAREHOUSE RECEIVING 259 N. 144 STREET	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org frank.morey@boystown.org ; jdehm@versapress.com aguzman@versapress.com
		BOYS TOWN	NE	68010	

Phone: 531-355-3205

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

Forward Information

BOYS TOWN PRESS

979-8-88907-020-7

MY SCHOOLWORK IS A MESS

QTY:

WT:

Lbs

Bindery Work Order

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<p>JobNo: J24-54645 Q24-58073 Status Group: 2426.1</p> <p>Sales Rep: JD Order Entry: ST1 Planner: KG1</p> <p>BOYS TOWN PRESS 3539</p> <p>MY SCHOOLWORK IS A MESS</p> <p>ISBN: PO: PO-00029520</p> <p>Reprint: Due Date: 6/24/2024</p> <p>Trim Size : 6 x 9 Spine : 0.15</p> <p>Trim Size (mm): Non-Standard Spine (mm): 3.8</p> <p>Number Books: 2000</p> <p>No64s: 0 No32s: 1 No18s: 0</p> <p>No16s: 1 No12s: 0 No8s: 0</p> <p>No6s: 0</p> <p>Max Run: 2100 Min Run: 2000</p>	<p>Box No: Qty / Stack:</p> <p>No of Boxes: No. Stacks:</p> <p>Books / Box: Maj. Sheets: 0</p> <p>Max Box Wt: 35 Min. Sheets: 0</p> <p>Label Box: 1 End Top Sheets:</p> <p>Pallet Size: 48" x 40", 4-Way - P-1</p> <p>Max PalletHt:</p> <p>Recipe: 0 Recipe Name: None</p> <p>No Layers: 0 Toggle: 0</p> <p>Pattern: 0 Boxer Per Layer: 0</p> <p>Boxes Per Skid: 0</p> <p>Comments:</p>
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2000	Common Carrier	2100	2000	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org; Mike.Taylor@boystown.org; jdehm@versapress.com; aguzman@versapress.com