

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE

5/29/24

DATE NEEDED

07/12/24

CUSTOMER NAME

VERSA PRESS for Majesty Music

PERSON TO CONTACT

DOUG KERNS

TITLE OF JOB

0940206 Christmas Spirit

QUANTITY

1,000

NUMBER OF PAGES

56 Pg.

NUMBER OF SIGNATURES

1 - 32 PG. SIG., 1 - 16 PG. SIG., 1 - 8 PG SIG.

SEQUENCE OF SIGNATURES

1<sup>st</sup> - 8 pg. sig., 2<sup>nd</sup> - 16 pg. sig., and 3<sup>rd</sup> - 32 pg. sig.

TRIM SIZE

7" X 10"

HEAD TRIM

1/8"

GUTTER TRIM

1/32"

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

BODY STOCK

70# White Offset 384 PPI

COVER STOCK

10 Pt. C1S Cover 200 PPI FSC, Nylon Gloss Film Laminated

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ VERSA

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

## Estimate



**the Bindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 5/13/2024  
**TO:** Michael Packard  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q74497o1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Christmas Spirit*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 7" x 10" (10" bind edge)
- bulk pack in cartons

**Quantity:** 1,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
28 sheets on 70# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

**Price:** \$0.58 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Text Proof	1	Office-MAJESTY MUSIC	NATHAN LEUPP	Next Day Air	

733 WADE HAMPTON BLVD

GREENVILLE

SC

29609

Phone: 864-242-6722

Ext:

Fax: 864-370-3877

Carrier Name: UPS

Carrier Acct No:

Dock Hours:

Payment Type: PrePaid

eMail: nleupp@majestymusic.com

Location Instr:

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

*\* Contact Cindy Scalf at Versa Press for Carrier \**

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
All Books		Shipping-MAJESTY MUSIC	NATHAN LEUPP	Common Carrier	DO NOT USE R & L

733 WADE HAMPTON BLVD.

GREENVILLE

SC

29609

Phone: 864-242-6722

Ext:

Fax: 864-370-3877

Carrier Name: Not Selected

Carrier Acct No:

Dock Hours:

Payment Type: 3rd Party Bill to -

Location Instr: Delivery Appointment Required; Lift Gate Required;

Bill To Information	Forward Information
<p>Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272</p>	

5/31/2024

10:31:32 AM

# Bindery Work Order

Page: 1

JobNo: J24-54447    Q24-57591    Status Group: 2426.1		Box No:		Qty / Stack:	
Sales Rep: JM    Order Entry: BD    Planner: DK		No of Boxes:		No Stacks:	
MAJESTY MUSIC    3336		Books / Box:		Approx Maj. Sheets: 0	
0940206/CHRISTMAS SPIRIT		Max Box Wt:		Min. Sheets: 0	
ISBN:    PO: P00811		Label Box: 1 End		Top Sheets:	
Reprint: J16-04732    Due Date: 6/24/2024		Pallet Size: 48" x 40", 4-Way - P-1			
Trim Size: 7 x 10    Spine: 0.17		Max Pallet Ht:			
Trim Size (mm): Non-Standard    Spine (mm): 4.3		Recipe: 0    Recipe Name: None			
Number Books: 1000		No Layers: 0    Toggle: 0			
No64s: 0    No32s: 1    No18s: 0		Pattern: 0    Boxer Per Layer: 0			
No16s: 1    No12s: 0    No8s: 1		Boxes Per Skid: 0			
No6s: 0		Comments:			
Max Run: 1050    Min Run: 1050					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

# MAJESTY MUSIC

0940206/CHRISTMAS SPIRIT

QTY:

WT:

Lbs