

Date: 7/8/2024

PURCHASE ORDER

77959KG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: HOW TO UNDERSTAND AND DEAL WITH STRESS	0.33
5% Maximum Over Run	For: Experiment Publishing - Follow enclosed specs	
5% Maximum Under Run	- 2500 Copies @ \$0.33 Each (per attached quote) - Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS TO SHIP: 08/09/2024	
	THE BINDERY TO SHIP: 08/26/2024	
Job No:	J24-55376	Total Price: \$825.00

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

DATE

07/08/24

DATE NEEDED

08/26/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q74887

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

KELLI GATTON

TITLE

HOW TO UNDERSTAND AND DEAL WITH STRESS

PUBLISHER

EXPERIMENT PUBLISHING

RUN QUANTITY

2,500

TOTAL PAGES

128

TEXT TRIM SIZE

4 1/8

X

OBLONG

NO**5 13/16**

NUMBER OF SIGNATURES

4

32's

☐

24's

☐

18's

☐

16's

☐

12's

☐

8's

☐

6's

☐

4's

☐

2's

☐

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

4-32's

TEXT STOCK

45 # White Alternative

PPI

400

COVER STOCK

12 Pt. C1S Matte Laminated

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☐

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☒

SPECIAL CARTON INSTRUCTIONS

MUST PACK 48/CTN

Special Instructions

4 SIMILAR BOOKS BINDING AT SAME TIME. MATCH COVER AND TITLE PAGE.

Estimate



DATE: 6/19/2024
TO: Angie Eichhorn
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74887

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **How to Deal**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4" x 5-13/16" (5-13/16" bind edge)
- bulk pack in cartons

or 4.125 x 5 13/16

Quantity: 10,000 books total of 4 titles
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
64 sheets on 45# White

- Text is furnished as folded signatures (4-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.33 per book

- Prices include cartons

48 per carton per Justine

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

quite good per Justine
7-3-24

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740

Finish With Us!