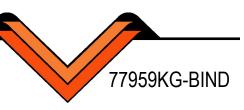
Date: 7/8/2024

PURCHASE ORDER



VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

ORDERED BY: Kelli Gatton

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: HOW TO UNDERSTAND AND DEAL WITH STRESS	0.33
5% Maximum Over Run	For: Experiment Publishing	
	- Follow enclosed specs	
5% Maximum Under Run	- 2500 Copies @ \$0.33 Each (per attached quote)	
	- Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS TO SHIP: 08/09/2024	
	THE BINDERY TO SHIP: 08/26/2024	
Job No:	J24-55376 Total Price:	\$825.00

RECEIVED:

	Rev. 8/24/21			
VERSA PRESS, INC.				
DATE DATE NEEDED				
07/08/24 08	/26/24			
VENDOR THE BINDERY	QUOTE NUMBER Q74887			
ATTENTION JUSTINE CARPENTER	VERSA PRESS CONTACT KELLI GATTON			
TITLE HOW TO UNDERSTAND AND DEAL WITH STRE	SS			
PUBLISHER EXPERIMENT PUBLISHING				
RUN QUANTITY TOTAL PAGES 2,500 128	TEXT TRIM SIZE OBLONG NO 4 1/8 X 5 13/16			
NUMBER OF SIGNATURES 4 32's 24's 18's 16's	12's 8's 6's 4's 2's			
HEAD TRIM GUTTER TRIM S 1/8 1/16 4-32	SEQUENCE OF SIGNATURES			
TEXT STOCK 45 # White Alternative	PPI 400			
COVER STOCK				
12 Pt. C1S Matte Laminated				
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded	Ungathered Signatures Flat sheets to fold at vendor			
CASE COVER CLOTH	FINISH			
SPINE OF 3 PIECE CASE	FINISH			
Printed cover	Dust Jacket			
CASE STAMPING				
Stamped sample case Foil Color(s)				
Foil Stamp Die	DDF (In provided by Verse			
Deboss Die	PDF file provided by Versa			
Smythe Sewn Side Sewn Adhesive Bour				
Bindery Board (Caliper) Flat Ba	ck (With Board Spine) Shrink Wrap (Individually)			
80# Matching End Sheets Reinforced En	d Sheet Shrink Wrap - Qty			
80# Special End Sheets				
Head & Foot Bands				
BINDING TYPE				
x Perfect	Otabind PUR glue			
Spiral Wire (Tin)	Spiral Wire (Color)			
Double Wire-O (Color)	GBC (color)			
Other				
PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cart	SPECIAL CARTON INSTUCTIONS ons X MUST PACK 48/CTN			
Special Instructions				
4 SIMILAR BOOKS BINDING AT SAME TIME. MATCH COVER AND TITLE PAGE.				

Estimate



or 4.125 x 513/16

8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

6/19/2024

TO:

Angie Eichhorn

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q74887

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

How to Deal

cut covers

· gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 4" x 5-13/16" (5-13/16" bind edge)

- bulls made in contant

bulk pack in cartons

Quantity:

10,000 books total of 4 titles

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

64 sheets on 45# White

• Text is furnished as folded signatures (4-32pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

· Sigs are furnished skid packed or in skid tubs

· UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

\$0.33 per book

· Prices include cartons

48 per carton per Tustine

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Fric Feuerstein 763-201-2732

Scott Rooney 763-201-2704 Jane Stire 763-201-2735 Krista Kolstad 763-201-2715

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740

quete good per distine 7-3-24