

Date: 7/8/2024

## PURCHASE ORDER

77958KG-BIND

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **JUSTINE CARPENTER**

| QUANTITY                   | DESCRIPTION  | UNIT PRICE            |
|----------------------------|--|-----------------------|
| 2500                       | Title: HOW TO UNDERSTAND AND DEAL WITH SOCIAL ANXIETY  | 0.33                  |
| 5%<br>Maximum<br>Over Run  | For: Experiment Publishing<br><br>- Follow enclosed specs  |                       |
| 5%<br>Maximum<br>Under Run | - 2500 Copies @ \$0.33 Each (per attached quote)<br><br>- Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials. |                       |
|                            | Send 2 sample books to Versa Press, Inc.   |                       |
|                            | MATERIALS TO SHIP: 08/09/2024  |                       |
|                            | THE BINDERY TO SHIP: 08/26/2024  |                       |
| Job No:                    | J24-55374  | Total Price: \$825.00 |

ORDERED BY: **Kelli Gatton**

RECEIVED :

**VERSA PRESS, INC.**

DATE

07/08/24

DATE NEEDED

08/26/24

VENDOR

**THE BINDERY**

QUOTE NUMBER

**Q74887**

ATTENTION

**JUSTINE CARPENTER**

VERSA PRESS CONTACT

**KELLI GATTON**

TITLE

**HOW TO UNDERSTAND AND DEAL WITH SOCIAL ANXIETY**

PUBLISHER

**EXPERIMENT PUBLISHING**

RUN QUANTITY

**2,500**

TOTAL PAGES

**128**

TEXT TRIM SIZE

**4 1/8**

X

OBLONG

**NO****5 13/16**

NUMBER OF SIGNATURES

**4**

32's

☐

24's

☐

18's

☐

16's

☐

12's

☐

8's

☐

6's

☐

4's

☐

2's

☐

HEAD TRIM

**1/8**

GUTTER TRIM

**1/16**

SEQUENCE OF SIGNATURES

**4-32's**

TEXT STOCK

**45 # White Alternative**

PPI

**400**

COVER STOCK

**12 Pt. C1S Matte Laminated**

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head &amp; Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☐

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☒

SPECIAL CARTON INSTRUCTIONS

**MUST PACK 48/CTN**

Special Instructions

**4 SIMILAR BOOKS BINDING AT SAME TIME. MATCH COVER AND TITLE PAGE.**

## Estimate



DATE: 6/19/2024  
TO: Angie Eichhorn  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q74887

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **How to Deal**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4" x 5-13/16" (5-13/16" bind edge)
- bulk pack in cartons

or 4.125 x 5 13/16

Quantity: 10,000 books total of 4 titles  
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S  
64 sheets on 45# White

- Text is furnished as folded signatures (4-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.33 per book

- Prices include cartons

48 per carton per Justine

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

quite good per Justine  
7-3-24

### Your Bindery Team

|                 |              |              |                |              |                   |
|-----------------|--------------|--------------|----------------|--------------|-------------------|
| Eric Feuerstein | Scott Rooney | Jane Stire   | Krista Kolstad | Mike Cress   | Justine Carpenter |
| 763-201-2732    | 763-201-2704 | 763-201-2735 | 763-201-2715   | 763-201-2725 | 763-201-2740      |

Finish With Us!