

Date: 7/5/2024

PURCHASE ORDER

77936LM-FFPB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: A DEATHLY COMPENDIUM OF POISONOUS PLANTS - PB	1.08
5% Maximum Over Run	For: Lerner Publishing Group - Follow Enclosed Specs	
5% Maximum Under Run	- 2,500 Copies @ \$ 1.08 / ea (Per attached quote) - Ship per shipping instructions provided with materials.	
	Carton label(s) enclosed with materials	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 08/06/2024	
	The Bindery to Ship: 08/21/2024	
Job No:	J24-55593	Total Price: \$2,700.00

ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

DATE

07/05/24

DATE NEEDED

08/21/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q74363

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

LARRY MILLER

TITLE

A DEATHLY COMPENDIUM OF POISONOUS PLANTS - PB

PUBLISHER

LERNER PUBLISHING GROUP

RUN QUANTITY

2,500

TOTAL PAGES

200

TEXT TRIM SIZE

5 1/2

X

OBLONG

NO**8 1/4**

NUMBER OF SIGNATURES

6

32's

☐

24's

☐

18's

☐

16's

☐

12's

1

8's

☐

6's

☐

4's

☐

2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1 - 32, 1 - 8, 5 - 32's

TEXT STOCK

80 # Matte Coated

PPI

454

COVER STOCK

12 Pt. C1S Gloss Laminated with Spot Matte Varnish

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☒

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☐

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☒Other **Covers have flush French Flaps**

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

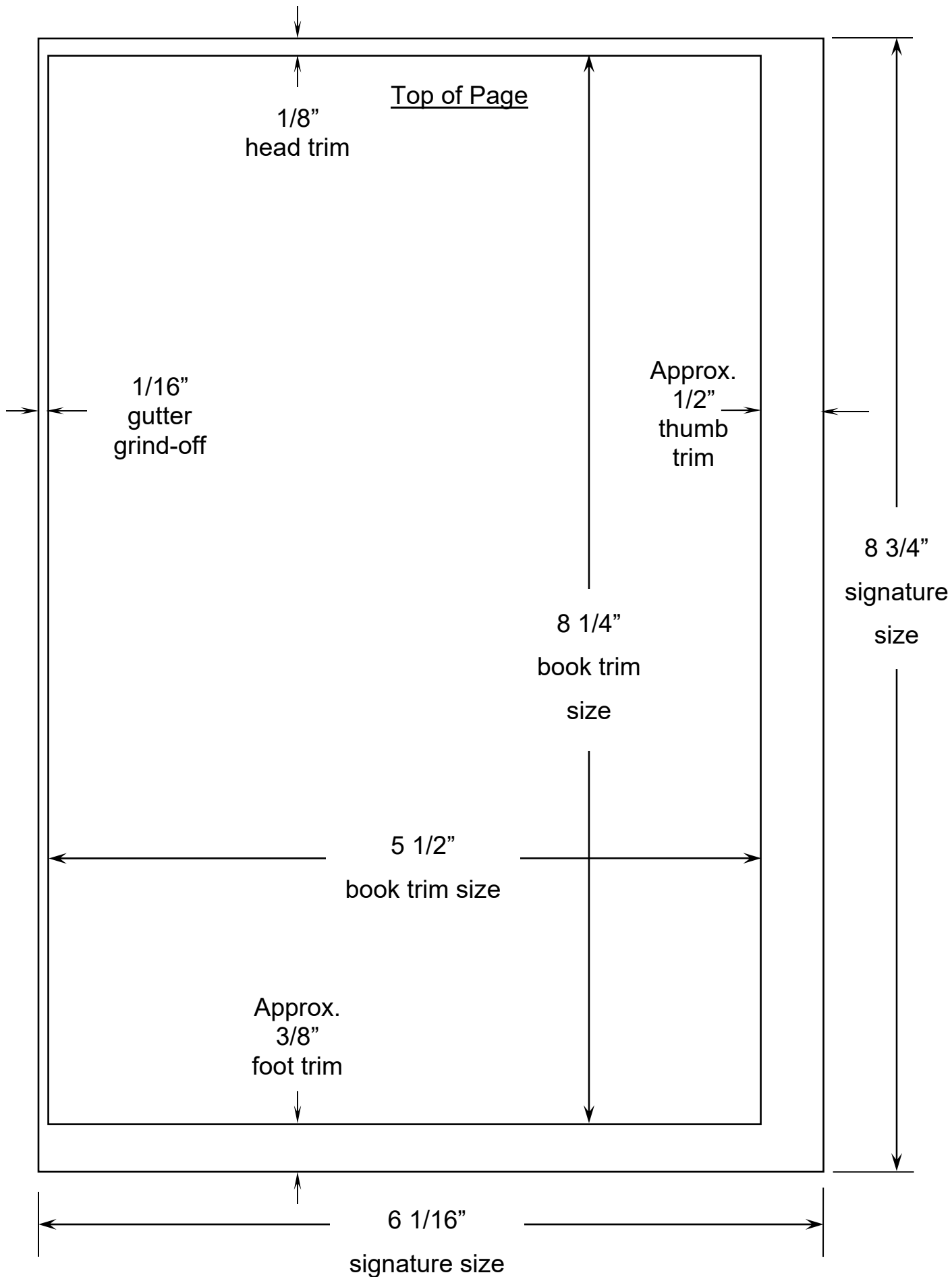
Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Score and fold covers with 3 1/2" flaps.



Estimate



DATE: 4/30/2024
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74363

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *A Deathly Compendium of Poisonous Plants*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/4" (8-1/4" bind edge)
- bulk pack in cartons

Quantity: 2,500 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 12pt C1S
100 sheets on 80# matte text

- Text is furnished as folded signatures (6-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.08 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!