

Rev: 7/3/2024 11:31:00 AM

PURCHASE ORDER

REVISED
77836DK



VERSA PRESS, INC.

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric**

QUANTITY	DESCRIPTION	UNIT PRICE
10000	Title: 4545 / DISCOVER K STORY BOOKLET	0.21
5% Overrun	For: Saint Mary's Press	
5% underrun	10,000 Copies @ \$0.21 / ea per Quote Q73306	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 08/05/24	
	Delivery date: 08/15/24	

Total Price:	\$2,100.00
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ORDERED BY: **Douglas Kerns**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 7/3/24		DATE NEEDED 08/15/24
CUSTOMER NAME VERSA PRESS for Saint Mary's Press		
PERSON TO CONTACT DOUG KERNS		
TITLE OF JOB <i>Discover - Parish Kindergarten</i>		
QUANTITY 10M	NUMBER OF PAGES 60 Pg.	NUMBER OF SIGNATURES 3 - 18's and 1-6 PG SIG.
SEQUENCE OF SIGNATURES 1st - 18 pg. sig., 2nd - 6 pg. sig., 2 - 18 pg. signatures		
TRIM SIZE 8-1/2 x 11	HEAD TRIM 5/8"	GUTTER TRIM 1/4"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
<div>SPECIAL PACKING INSTRUCTIONS Please pack in Double Wall Cartons</div> <div>PUR Glue</div>		
BODY STOCK 60# White Offset 436 PPI		
COVER STOCK 10 Pt. C1S Cover 200 PPI - there will be a perforation 1" from the back cover spine fold		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> <div style="border: 1px solid black; padding: 2px;">VERSA</div></div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 1/25/2024
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q73306

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***DISCOVER - Parish Kindergarten***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in double wall cartons

Quantity: see below

In order to ensure making quantity, please provide 6% extra materials for 5,000 – 7,500 / 3% for 10,000

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
30 sheets on 60# offset

- Text is furnished as folded signatures (3-16pp, 1-6pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	5,000 books	\$0.26 per book
	7,500	\$0.23
	10,000	\$0.21

- **Prices include double wall cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!