



## Purchase Order

The Imagine Group, LLC  
Imagine Twin Cities  
1000 Valley Park Drive  
Minneapolis, MN 55379  
Remit Invoice to: APTwincities@theimagingroup.com  
Phone: 800-942-7088

**PO Number: 1004509**  
PO Date: 7/2/2024  
Confirming: No  
Authorized By: CO

Terms: 2%10 N45  
FOB: Origin  
Ship Via: Best Way Cheapest

**Supplier: 3027**  
THE BINDERY INC  
8201 BROOKLYN BLVD STE 1500  
BROOKLYN PARK, MN 55445  
Phone: 763.201.2800  
Fax: 763.201.2790

**Ship To:**  
The Imagine Group, LLC  
Imagine Twin Cities  
1000 Valley Park Drive  
Minneapolis, MN 55379  
USA  
Phone: 800-942-7088

Quantity Ordered	Imagine Item ID	Item Description	Unit Cost	U/M	Amount
15,006.0000	SUBOUTPFB100001 Job: 3503811-1	<b>Perfect Bind - 328pg + 4pg Cover - 6.75 x 7.75 600181536 VER A</b>  <b>QTY 15,000 + 6 Samples. Page size 6-3/4" x 7-3/4" Trim cover &amp; Score. Collate (13) 24pp + (1)16pp per pagination on spines (proof) and perfect bind to 6.75 x 7.75 (7-3/4" bind edge)</b>  <b>Carton pack &amp; label with part#: 600181536 VER A (30 books per ctn) ***To avoid the ink smearing issue on the top layer of perfect bound IFUs: Vendor to add a single foam sheet on top of the IFUs before closing the shipping case; Imagine to furnish: Sample Carton Labels Copy of Purchase Order</b>	232.0000	M	3,481.39

In the event of an actual or potential labor dispute or any other cause in delaying or threatening to delay timely performance of this contract, Vendor [or Seller] will give notice to Customer [The Imagine Group, LLC] in a timely manner, including all relevant information. If Vendor / Seller fails to deliver within the time specified herein without prior written notification and written waiver of delivery term by Customer, then Customer may, at its option, revoke and/or cancel the contract.

Information Security Vendors: If any work is outsourced, the risk for that product or service must be assumed by the outsourced vendor.



## Purchase Order

The Imagine Group, LLC  
Imagine Twin Cities  
1000 Valley Park Drive  
Minneapolis, MN 55379  
Remit Invoice to: APTwincities@theimagingroup.com  
Phone: 800-942-7088

**PO Number: 1004509**  
PO Date: 7/2/2024  
Confirming: No  
Authorized By: CO

Terms: 2%10 N45  
FOB: Origin  
Ship Via: Best Way Cheapest

**Supplier: 3027**  
THE BINDERY INC  
8201 BROOKLYN BLVD STE 1500  
BROOKLYN PARK, MN 55445  
Phone: 763.201.2800  
Fax: 763.201.2790

**Ship To:**  
The Imagine Group, LLC  
Imagine Twin Cities  
1000 Valley Park Drive  
Minneapolis, MN 55379  
USA  
Phone: 800-942-7088

Quantity Ordered	Imagine Item ID	Item Description	Unit Cost	U/M	Amount
		80lb Coated Cover 24 x 36 (3,894+ sheets 4 up) 40lb uncoated text Folded - 24 pagers - 13 sigs (15,575+ each sig) 40lb uncoated text Folded - 16 pager - 1 sig (15,575 sigs) 500 Cartons - U-Line 14x8x8 (Part# S-4139) (8) 48x40 4-way pallets 2 rolls of foam - material# FW1006. 1/16" x 12 x 1250' Imagine Print Solutions to make and send enough Bar coded labels for cartons.  Carton pack Each shipment must have a packing list to contain: Job#, PO#, Description and Quantity 10% over, 0% under acceptable Contact Chris Olson at 952.903.4417 with questions  Perfect Bind			

In the event of an actual or potential labor dispute or any other cause in delaying or threatening to delay timely performance of this contract, Vendor [or Seller] will give notice to Customer [The Imagine Group, LLC] in a timely manner, including all relevant information. If Vendor / Seller fails to deliver within the time specified herein without prior written notification and written waiver of delivery term by Customer, then Customer may, at its option, revoke and/or cancel the contract.

Information Security Vendors: If any work is outsourced, the risk for that product or service must be assumed by the outsourced vendor.



Purchase Order

The Imagine Group, LLC  
Imagine Twin Cities  
1000 Valley Park Drive  
Minneapolis, MN 55379  
Remit Invoice to: APTwincities@theimagingroup.com  
Phone: 800-942-7088

PO Number: 1004509  
PO Date: 7/2/2024  
Confirming: No  
Authorized By: CO

Terms: 2%10 N45  
FOB: Origin  
Ship Via: Best Way Cheapest

Supplier: 3027  
THE BINDERY INC  
8201 BROOKLYN BLVD STE 1500  
BROOKLYN PARK, MN 55445  
Phone: 763.201.2800  
Fax: 763.201.2790

Ship To:  
The Imagine Group, LLC  
Imagine Twin Cities  
1000 Valley Park Drive  
Minneapolis, MN 55379  
USA  
Phone: 800-942-7088

Quantity Ordered	Imagine Item ID	Item Description	Unit Cost	U/M	Amount
------------------	-----------------	------------------	-----------	-----	--------

Estimate # 240415T

Printed: 7/3/2024 9:20:28AM

PO Total: 3,481.39

In the event of an actual or potential labor dispute or any other cause in delaying or threatening to delay timely performance of this contract, Vendor [or Seller] will give notice to Customer [The Imagine Group, LLC] in a timely manner, including all relevant information. If Vendor / Seller fails to deliver within the time specified herein without prior written notification and written waiver of delivery term by Customer, then Customer may, at its option, revoke and/or cancel the contract.

Information Security Vendors: If any work is outsourced, the risk for that product or service must be assumed by the outsourced vendor.