Date: 7/1/2024

PURCHASE ORDER

77855MS

VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272

FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION		UNIT PRICE		
1000	Title: CHANG / ALSO KNOWN AS		1.32		
5% Overrun	For: Mit Press				
5% underrun	1,000 Copies @ \$1.32 / ea per Quote Q74760				
	- Ship per attached shipping instructions.				
	Carton label(s) enclosed Send 2 sample books to Versa Press, Inc.				
	Ship signatures: 08/13/24				
	Delivery date: 08/26/24				
Job No:	J24-54666	Total Price:	\$1,320.00		

RECEIVED:

,				Rev. 5/10/24
24	DATE NEEDED: 07/01/24			
indery				
e Carpenter				Q23-61434 / J24-54666
60		VERSA CO	ONTACT: Mark Sander	rs
G / ALSO KNOWN AS				
RESS				
0 TOTAL PAGES:	: 176 TEXT TRIM SIZ	ZE: 47/8 X 7 7/8		
32 pg sig. 1 - 16 pg sig	j.			
GUTTER TRIM:	SIGNATURE SEC	QUENCE:		
b. White Offset (Smooth	n) - 384 PPI			
D AS: Book Blocks (T	rimmed Three Sides)			
ot				
7				
	indery ne Carpenter 60 G / ALSO KNOWN AS RESS 0 TOTAL PAGES 32 pg sig. 1 - 16 pg sig GUTTER TRIM: b. White Offset (Smooth D AS: Book Blocks (Text)	indery ne Carpenter 60 IG / ALSO KNOWN AS RESS 0 TOTAL PAGES: 176 TEXT TRIM SIZ 32 pg sig. 1 - 16 pg sig. GUTTER TRIM: SIGNATURE SEC b. White Offset (Smooth) - 384 PPI D AS: Book Blocks (Trimmed Three Sides)	DATE NEEDED: 07/01/24 Sindery The Carpenter SIG / ALSO KNOWN AS RESS O TOTAL PAGES: 176 TEXT TRIM SIZE: 4 7/8 X 7 7/8 32 pg sig. 1 - 16 pg sig. GUTTER TRIM: SIGNATURE SEQUENCE: b. White Offset (Smooth) - 384 PPI D AS: Book Blocks (Trimmed Three Sides)	DATE NEEDED: 07/01/24 inindery de Carpenter SO VERSA CONTACT: Mark Sander GG / ALSO KNOWN AS RESS O TOTAL PAGES: 176 TEXT TRIM SIZE: 4 7/8 X 7 7/8 32 pg sig. 1 - 16 pg sig. GUTTER TRIM: SIGNATURE SEQUENCE: b. White Offset (Smooth) - 384 PPI D AS: Book Blocks (Trimmed Three Sides)

ADDITIONAL INSTRUCTIONS:

4 1/4" Flaps with 1/16" overhang

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

6/10/2024

TO:

Carri Kober

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

O74760

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated...

Project:

Also Known As

- cut covers
- · score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-7/8" x 7-7/8" (7-7/8" bind edge)
- · bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 8pp cover on 12pt C1S (with 4-1/4" flaps and 1/16" overhang)

88 sheets on 70# offset

- Text is furnished as folded signatures (5-32pp,1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- · Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

 UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,000 books

\$1.32 per book

1,500

\$1.16

2,000

\$1.08

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Mike Cress Justine Carpenter Krista Kolstad **Jane Stire Eric Feuerstein Scott Rooney** 763-201-2725 763-201-2740 763-201-2715 763-201-2704 763-201-2735 763-201-2732