

Job#420911

Date: 5/31/2024

## PURCHASE ORDER

77307MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: THE WORST DAY OF MY LIFE EVER	0.26
Maximum 100 Books Overrun	For: Boys Town Press	
	5,000 Copies @ \$ 0.26 / ea	
0% underrun	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 07/08/2024	
	Delivery date: 07/19/2024	
Job No: J24-54743	Total Price: \$1,300.00	

ORDERED BY: Mark Sanders

RECEIVED : \_\_\_\_\_

# THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [ X ]**  
**OTABIND [ ]**

DATE

5/31/24

DATE NEEDED

07/19/2024

CUSTOMER NAME

VERSA PRESS for Boy's Town Press

PURCHASE ORDER NUMBER

77307MS

PERSON TO CONTACT

MARK SANDERS

TITLE OF JOB

THE WORST DAY OF MY LIFE

QUANTITY

5,000

NUMBER OF PAGES

32

NUMBER OF SIGNATURES

1 - 24 & 1 - 8

SEQUENCE OF SIGNATURES

1 - 8 & 1 - 24

TRIM SIZE

9 X 9

TRIMS

1/8" Head, 1/4" Gutter

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

PUR perfectbind

Hinge score cover

Double Wall Cartons

BODY STOCK

70# Offset 384 PPI

COVER STOCK

10 PT C1S

DRILLING HOLE SIZE

SPACING

FOLDING

BY VERSA

☐ BY THE BINDERY

☐ BY OTHERS

COVER SCORE

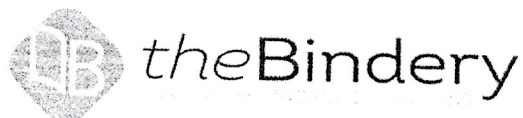
☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 5/21/2024  
TO: Andy Guzman  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q74583

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *The Worst Day of My Life Ever*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: 5,000 books all one version  
In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt CIS  
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.26 per book

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

Finish With Us!

# Standard Shipping Instructions

## BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ [cscalf@versapress.com](mailto:cscalf@versapress.com) WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	VILLAGE WAREHOUSE RECEIVING 259 N. 144 STREET	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: <a href="mailto:Mike.Taylor@boystown.org">Mike.Taylor@boystown.org</a> <a href="mailto:frank.morey@boystown.org">frank.morey@boystown.org</a> <a href="mailto:jdehm@versapress.com">jdehm@versapress.com</a> <a href="mailto:aguzman@versapress.com">aguzman@versapress.com</a>
		BOYS TOWN	NE	68010	

Phone: 531-355-3205

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3<sup>rd</sup> Party Bill

Location Instr:

### Bill To Information

VERSA PRESS, INC.  
1465 SPRING BAY ROAD  
EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

### Forward Information



**BOYSTOWN PRESS**

**978-1-934490-20-4**

**THE WORST DAY OF MY LIFE EVER!**

**QTY:**

**WT:**

**Lbs**

**Bindery Work Order**

JobNo: J24-54743	Q24-58079	Status Group: 2426.4	Box No:	Qty / Stack:
Sales Rep: JD	Order Entry: TS2	Planner: MS2	No of Boxes:	No. Stacks:
BOYS TOWN PRESS	3539		Books / Box:	Maj. Sheets: 0
THE WORST DAY OF MY LIFE EVER!			Max Box Wt: 35	Min. Sheets: 0
ISBN:	PO: PO-00029753		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 6/27/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 9 x 9	Spine : 0.10		Max PalletHt:	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 5000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 5100	Min Run: 5000			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	5000	Common Carrier	5100	5000	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org; Mike.Taylor@boystown.org; jdehm@versapress.com; aguzman@versapress.com