

46873

Date: 5/20/2024

**PURCHASE ORDER**

77121MS

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
10000	Title: MEN WHO MET THE KING	0.16
( 5% Maximum Over Run )	For: Emmaus Worldwide - Follow enclosed specs	
( 5% Maximum Under Run )	- 10,000 Copies @ \$ 0.14 / Each per Quote Q74369 - Ship per attached shipping instructions. Use 48" x 40", 4-Way - P-1 pallets Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Ship signatures: 06/26/2024 The Bindery to Ship: 07/08/2024	
Job No: J23-51547		Total Price: \$1,600.00

ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE <b>5/20/24</b>		DATE NEEDED <b>05/10/23</b>
CUSTOMER NAME <b>VERSA PRESS for EMMAUS WORLDWIDE</b>		
PERSON TO CONTACT <b>MARK SANDERS</b>		
TITLE OF JOB <b>MEN WHO MET THE KING</b>		
QUANTITY <b>10,500</b>	NUMBER OF PAGES <b>48</b>	NUMBER OF SIGNATURES <b>1 - 32, 1 - 16</b>
SEQUENCE OF SIGNATURES <b>1 - 16, 1 - 32</b>		
TRIM SIZE <b>5 1/2" X 8 1/2"</b>	HEAD TRIM <b>1/8"</b>	GUTTER TRIM <b>1/16"</b>
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><span><input checked="" type="checkbox"/> CARTONS BY THE BINDERY</span><span><input type="checkbox"/> CARTONS FURNISHED</span></div>		
SPECIAL PACKING INSTRUCTIONS <hr/> <hr/> <hr/>		
BODY STOCK <b>50# 520 PPI white offset</b>		
COVER STOCK <b>10 Pt. C1S Gloss Laminated</b>		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><span><input type="checkbox"/> BY THE BINDERY</span><span><input checked="" type="checkbox"/> BY OTHERS VERSA</span></div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><span><input type="checkbox"/> 2 SIDES</span><span><input type="checkbox"/> 4 SIDES (SIDE GLUE)</span></div>		
<input type="checkbox"/> SIDE WIRE STITCH		
DELIVERY OR PICK-UP INSTRUCTIONS <hr/> <hr/> <hr/>		

# Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

DATE: 4/30/2024  
TO: Shelly Buttrum  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q74369

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Men Who Met The King*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 3% extra materials

You furnish:

- 1 cover-wraparound for perfect binder on 10pt C1S
- 24 sheets on 50# offset
- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:  
would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 10,000 books \$0.16 per book  
20,000 \$0.13  
30,000 \$0.13

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

*Finish With Us!*



# Standard Shipping Instructions

## EMMAUS WORLDWIDE

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	False	True	True	False	True	False	True
Bill Of Lading:	False	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound	All	Shipping-EMMAUS WORLDWIDE  801 JACKSON STREET  DUBUQUE  IA  52001		Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: astoltz@emmausworldwide.org; kmeng@emmausworldwide.org; publications@emmausworldwide.org; bopper@versapress.com; sbuttrum@versapress.com
Phone: 563-451-8352		Ext:		Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours: 8 AM -10 AM & 1 PM -3 PM	
Payment Type: 3 <sup>rd</sup> Party Bill					
Location Instr:					

### Bill To Information

VERSA PRESS, INC.  
1465 SPRING BAY ROAD  
EAST PEORIA, IL 61611  
PH# 309-822-8272

### Forward Information

**EMMAUS WORLDWIDE**

**978-1-59387-473-5**

**MEN WHO MET THE KING**

**QTY:**

**WT:**

**Lbs**

# Bindery Work Order

Page: 1

JobNo: J24-54326	Q24-56943	Status Group: 2425.3	Box No:	Qty / Stack:
Sales Rep: BO	Order Entry: RW	Planner: MS2	No of Boxes:	No. Stacks:
EMMAUS WORLDWIDE		1242	Books / Box:	Approx Maj. Sheets: 0
MEN WHO MET THE KING			Max Box Wt:	Min. Sheets: 0
ISBN:	PO: 1338		Label Box: 1 End	Top Sheets:
Reprint: J23-51547	Due Date: 6/19/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 5 1/2 x 8 1/2	Spine: 0.11		Max PalletHt: 48	
Trim Size (mm): Non-Standard	Spine (mm): 2.8			
Number Books: 10000			Recipe: 0	Recipe Name: None
No64s: 0	No32s: 1	No18s: 0	No Layers: 0	Toggle: 0
No16s: 1	No12s: 0	No8s: 0	Pattern: 0	Boxer Per Layer: 0
No6s: 0			Boxes Per Skid: 0	
Max Run: 10500	Min Run: 10500		Comments:	

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books - Bal	10000	Common Carrier	10500	9500	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: astoltz@emmausworldwide.org; kmeng@emmausworldwide.org; publications@emmausworldwide.org; bopper@versapress.com; sbuttrum@versapress.com