Date: 6/24/2024

PURCHASE ORDER

77684MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine

QUANTITY	DESCRIPTION	UNIT PRICE			
3000	Title: FORGIVING OTHERS	0.29			
5% Overrun	For: Impact Christian Books, Inc.				
5% underrun	3,000 Copies @ \$ 0.29 / ea				
	- Ship per attached shipping instructions.				
	Ship Class 65				
	Carton label(s) enclosed				
	Send 2 sample books to Versa Press, Inc.				
	Ship signatures: 08/07/2024				
	Delivery date: 08/22/2024				
Joh No:	 J24-55412	\$870.00			
500 140.	1 - 1 - 2 - 1 - 2 - 1 - 1 - 1 - 1 - 1 -	1 \$3,0.00			

ORDERED BY: Mark Sanders

RECEIVED:

VERSA PRI	ESS, II	NC.		Rev. 5/10/24	
DATE:	06/24/24	DA	TE NEEDED: 06/24/24		
VENDOR:	The Bind	ery			Q24-59253 / J24-55412
ATTENTION:	Justine C	arpenter			
QUOTE:	Q74857			VERSA CONTACT: Mark Sand	ers
TITLE:	FORGIVII	IG OTHERS			
PUBLISHER: I	IMPACT	CHRISTIAN BOOKS, INC.			
RUN QUANTITY	7: 3000	TOTAL PAGES: 48	TEXT TRIM SIZE: 6 X 9		
SIGNATURES	S: 1 - 32 p	g sig. 1 - 16 pg sig.			
HEAD TRIM:	1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE:		
TEXT STOCK	<: 60 lb. V	White Offset (Smooth) - 436	PPI [D]		
COVER STOCK	(: 123 lb.	White 10 Pt (C1S) - 200 PPI	- FSC		
MATERIALS PROVIDED AS:		Folded Ungathered Signa	atures		
BINDING TYPE:	Perfect	4			

PACKING: Cartons Supplied by Vendor

Estimate



DATE:

6/17/2024

TO:

Hailie Johnson

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

indicated..

Q74857

Phone: 763.201.2800 Receiving Dock Doors 31 - 36

8201 Brooklyn Blvd

Brooklyn Park, MN 55445

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise

Project:

024-59253

- cut covers
- · gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 6" x 9" (9" bind edge)
- · bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 70# offset

- Text is furnished as folded signatures (1-32pp,1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- · Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- · Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

3,000 books

\$0.29 per book

4,000

\$0.25

5,000 \$0.23

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Fric Feuerstein 763-201-2732

Scott Rooney 763-201-2704 **Jane Stire** 763-201-2735

Krista Kolstad 763-201-2715

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740