Date: 6/19/2024

## **PURCHASE ORDER**

77624MS

VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: THE WILLOWS	0.92
5% Overrun	For: Lanternfish Press	
5% underrun	2,500 Copies @ \$0.92 / ea per Quote Q74495o1	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 07/29/24	
	Delivery date: 08/09/24	
		ļ
Job No:	<b>J24-55177</b> Total	I Price: \$2,300.00

**RECEIVED:** 

## **THE BINDERY - BIND ORDER**

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X] or Purchase Order OTABIND [ ]

DATE	DATE NEEDED		
6/19/24			
CUSTOMER NAME	Chat Barra		
VERSA PRESS for 1	anterniish Press		
PERSON TO CONTACT  Mark Sanders			
TITLE OF JOB			
The Willows			
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES	
2,500	96	13 - 32's	
SEQUENCE OF SIGNATURES			
3 - 32's			
TRIM SIZE	HEAD TRI	IM GUTTER TRIM	
5 1/4" X 8"	1/8"	1/16″	
PACKING INSTRUCTIONS			
	X CARTONS BY THE BINDE	RY CARTONS FURNISHED	
SPECIAL PACKING INSTRUCTI			
Score and fold co	overs. Perfect Bind with	3 1/2" cover flaps trimmed	
flush with thumb	edge of front and back	covers.	
BODY STOCK			
50# 400 PPI Offse	)t 		
COVER STOCK	T ANTENNED		
10 Pt. C1S MATTE			
DRILLING HOLE SIZE	SPACING		
FOLDING	☐ BY THE RINDERY	X BY OTHERS VERSA	
COVER SCORE	BY THE BINDERY	X DI CITILA VIIICA	
COVER SCORE	☐ 2 SIDES	☐ 4 SIDES (SIDE GLUE)	
☐ SIDE WIRE STI	TCH		
DELIVERY OR PICK-UP INSTRU			
DELIVERY OR FISH OF INC	CHOIC		

## Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

5/14/2024

TO:

Shelly Buttrum Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

O74495o1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

## The Willows

- cut covers
- · score and fold covers
- · gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/4" x 8" (8" bind edge)
- bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 8pp flush cover on 10pt C1S

44 sheets on 50# offset

- Text is furnished as folded signatures (2-32pp,1-16pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- · Cover stock should have grain running parallel to spine to help prevent cracking
- · Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,500 books	\$1.05 per book
2,000	\$0.97
2,500	\$0.92
3,000	\$0.88
4,000	\$0.84

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740