

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 6/19/24		DATE NEEDED 08/09/24
CUSTOMER NAME VERSA PRESS for Lanternfish Press		
PERSON TO CONTACT Mark Sanders		
TITLE OF JOB <i>The Willows</i>		
QUANTITY 2,500	NUMBER OF PAGES 96	NUMBER OF SIGNATURES 13 - 32's
SEQUENCE OF SIGNATURES 3 - 32's		
TRIM SIZE 5 1/4" X 8"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
<div>SPECIAL PACKING INSTRUCTIONS</div> <div>Score and fold covers. Perfect Bind with 3 1/2" cover flaps trimmed</div> <div>flush with thumb edge of front and back covers.</div>		
BODY STOCK 50# 400 PPI Offset		
COVER STOCK 10 Pt. C1S MATTE LAMINATED		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> BY OTHERS VERSA</div>		
COVER SCORE	<div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>	

☐ **SIDE WIRE STITCH**

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 5/14/2024
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q7449501

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *The Willows*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/4" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 10pt C1S
44 sheets on 50# offset

- Text is furnished as folded signatures (2-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,500 books	\$1.05 per book
	2,000	\$0.97
	2,500	\$0.92
	3,000	\$0.88
	4,000	\$0.84

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

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Finish With Us!