

Date: 6/19/2024

PURCHASE ORDER

77626KG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: IT WAS JUST RIGHT HERE!	0.33
Maximum 100 Books Overrun	For: Boys Town Press 2,500 Copies @ \$ 0.33 / ea	
0% underrun	- Ship per attached shipping instructions. - use 48" x 40", 4-Way - P-1 pallets Ship per instructions from Versa Press shipping department. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. MATERIALS TO SHIP: 07/22/2024 THE BINDERY TO SHIP: 08/05/2024	

Job No: **J24-55253**

Total Price: **\$825.00**

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

DATE

06/19/24

DATE NEEDED

08/05/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q74692

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

KELLI GATTON

TITLE

IT WAS JUST RIGHT HERE

PUBLISHER

BOYS TOWN PRESS

RUN QUANTITY

2,500

TOTAL PAGES

32

TEXT TRIM SIZE

9

X

OBLONG

NO**9**

NUMBER OF SIGNATURES

☐

32's

☒

24's

☐

18's

☐

16's

☐

12's

☒

8's

☐

6's

☐

4's

☐

2's

☐

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-8, 1-24

TEXT STOCK

70 # WHITE OFFSET

PPI

384

COVER STOCK

10 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☐

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☒Other **HINGE SCORE**

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

MUST USE DOUBLE WALL CARTONS

Estimate



DATE: 6/3/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q74692

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *It Was Just Right Here*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books	\$0.38 per book
2,500	\$0.33

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!