



77537DK

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Douglas Kerns**

RECEIVED :

THE BINDERY BIND ORDER

TYPE OF BINDING: **OTABIND** [X]

Use this sheet or provide all information on your Purchase Order

DATE 06/12/24		DATE NEEDED 07/24/24
CUSTOMER NAME VERSA PRESS for SOURCEBOOKS		
PERSON TO CONTACT Doug Kerns		
TITLE OF JOB F*CKING RAGE JOURNAL		
QUANTITY 2000	NUMBER OF PAGES 176	NUMBER OF SIGNATURES 5 - 32'S & 1 - 16
SEQUENCE OF SIGNATURES 1 - 32, 1 - 16 & 4 - 32'S		
TRIM SIZE 5" X 8"	HEAD TRIM 1/8"	GUTTER GRIND-OFF 1/16"
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS Pack 24 books per carton		
OTABIND		
BODY STOCK 60# 436 PPI OFFSET		
COVER STOCK 10 PT C1S - MATTE LAMINATION		
DRILLING HOLE SIZE	SPACING	
FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA		
COVER SCORE	<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 6/4/2024
TO: Lisa Poole
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74705

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***Rage Journal***

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: 2,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
88 sheets on 60# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.67 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!