

Date: 6/13/2024

PURCHASE ORDER

77541MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine**

QUANTITY	DESCRIPTION	UNIT PRICE
600	Title: ATLAS OF IOWA	1.49
(5% Maximum Over Run)	For: University Of Iowa Press	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 600 Copies @ \$ 1.49 / Each (per quote)	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 06/24/2024	
	The Bindery to Ship: 07/12/2024	

Job No: **J24-53805**

Total Price: **\$894.00**

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

DATE

06/13/24

DATE NEEDED

07/12/24

VENDOR

THE BINDERY

QUOTE NUMBER

q74185

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

MARK SANDERS

TITLE

ATLAS OF IOWA

PUBLISHER

UNIVERSITY OF IOWA PRESS

RUN QUANTITY

600

TOTAL PAGES

216

TEXT TRIM SIZE

11

X

OBLONG

YES**8 1/2**

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☒ 13 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1-16, 1-8 & 12-16'S

TEXT STOCK

70# matte coated

PPI

454

COVER STOCK

10 Pt. C1S GLOSS Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s)
☐ Foil Stamp Die
☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☒ PUR glue

☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)

☐ Double Wire-O (Color) ☐ GBC (color)
☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 4/16/2024
TO: Diane Morris
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74185

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Atlas of Iowa*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in double wall cartons

Quantity: 620 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
108 sheets on 70# matte text

- Text is furnished as folded signatures (13-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Turntime: 2-3 business days depending on machine availability

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.49 per book
• **Prices include double wall cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!