Date: 6/10/2024

PURCHASE ORDER

77455MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: UNIVERSAL MOTHER: A JOURNAL FOR FINDING YOURSELF IN MARY	0.96
(5%	For: Franciscan Media	
Maximum Over Run)	- Follow enclosed specs	
(5% Maximum Under Run)	- 1500 Copies @ \$ 0.96/each (per quote attached)	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-25 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 07/15/2024	
	The Bindery to Ship: 07/26/2024	
Job No:	J24-54992 Total Price:	\$1,440.00

ORDERED BY: Mark Sanders RECEIVED:

		Rev. 8/24/21
VERSA PRESS, INC.		
DATE DA		
06/10/24	07/26/24	
VENDOR THE BINDERY		QUOTE NUMBER Q747301
ATTENTION JUSTINE CARPENTER		VERSA PRESS CONTACT MARK SANDERS
TITLE		
UNIVERSAL MOTHER: A JOUR	NAL FOR FINDING YOURS	SELF IN MARY
PUBLISHER FRANCISCAN MEDIA		
RUN QUANTITY 1,500		TRIM SIZE OBLONG NO 5 1/2 X 8 1/2
NUMBER OF SIGNATURES 7 32's 24's 18's	16's 12's 1	8's 6's 4's 2's
HEAD TRIM GUTTER TR 1/8 1/10		
TEXT STOCK 80 LB. WHITE OFFSET		PPI 334
COVER STOCK 10 Pt. C1S MATTE Laminate	ed	
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides)	X Folded Ungathered Sig	natures Flat sheets to fold at vendor
CASE COVER CLOTH		FINISH
SPINE OF 3 PIECE CASE		FINISH
Printed cover		 Dust Jacket
CASE STAMPING	<u> </u>	
Stamped sample case	Foil Color(s)	
Foil Stamp Die		
Deboss Die		PDF file provided by Versa
Smythe Sewn Side Sewn	Adhesive Bound	PUR glue Shrink Wrap (Convenient Pkgs)
Bindery Board (Caliper		
80# Matching End Sheets	Reinforced End Sheet	Shrink Wrap - Qty
80# Special End Sheets		
Head & Foot Bands		_
BINDING TYPE		
Perfect	X Otabind	X PUR glue
Spiral Wire (Tin)	Spiral Wire (Co	lor)
Double Wire-O (Color)		GBC (color)
Other		
		PDECIAL CARTON INICTLICTIONS
PACKING INSTRUCTIONS X Cartons Supplied by Vendor	Furnished cartons	SPECIAL CARTON INSTUCTIONS
Special Instructions		
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Estimate



8201 Brooklyn Blvd

Phone: 763.201.2800

Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

DATE:

6/5/2024

TO:

Trish Burton

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q74730o1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated...

Project:

Universal Mother: A Journal for Finding Yourself in Mary

cut covers

· gather signatures

perfect bind books (Otabind)

• 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)

· bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

116 sheets on 80# offset

• Text is furnished as folded signatures (7-32pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

· Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• First and last page must be free of critical copy and UV or varnish coatings 7/16" +

grind

Inside front and back covers must be free of critical copy and UV or varnish coatings

7/16" + spine thickness + 7/16"

 UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,000 books \$1.23 per book 1,500 \$0.96 2,000 \$0.82 2,500 \$0.74

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740