



## 77383DK

To: **The Bindery**

---

**8309 Brooklyn Blvd**

---

**Brooklyn Park, MN 55445**

---

Attn: **Justine Carpenter**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Douglas Kerns**

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE	DATE NEEDED
6/4/24	07/22/24

CUSTOMER NAME
VERSA PRESS for Rowman & Littlefield

PERSON TO CONTACT
DOUG KERNS

TITLE OF JOB
Crochet Nativity

QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES
2,500	48 Pg.	2 - 18's and 1-12 PG SIG.

SEQUENCE OF SIGNATURES
1 <sup>st</sup> - 18 pg. sig., 2 <sup>nd</sup> - 12 pg. sig. and 3rd - 18 pg. sig.

TRIM SIZE	HEAD TRIM	GUTTER TRIM
8-1/2 x 11	5/8"	1/4"

PACKING INSTRUCTIONS
<input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS
PUR Glue

BODY STOCK
80# White Matte Text 454 PPI

COVER STOCK
12 Pt. Cls Cover 166 PPI, Nylon Gloss Film Laminated

DRILLING HOLE SIZE	SPACING

FOLDING
<input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> <b>VERSA</b>

COVER SCORE
<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)

<input type="checkbox"/> SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

## Estimate



**DATE:** 2/14/2024  
**TO:** Angie Eichhorn  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q73525o1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Crochet Nativity*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 covers-2pp on 10pt C1S  
**24 sheets** on 80# matte text

- Text is furnished as folded signatures (2-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	1,500 books	\$0.40 per book
	2,000	\$0.33
	2,500	\$0.29
	3,000	\$0.26

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
--	-------------------------------------	-----------------------------------	---------------------------------------	-----------------------------------	--

*Finish With Us!*