

Job#
46771

Date: 4/26/2024

PURCHASE ORDER

76758DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
3500	Title: LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS	0.48
(5% Maximum Over Run)	For: Harvest House Publishers - Follow enclosed specs	
(5% Maximum Under Run)	- 3,500 Copies @ \$ 0.48/each (per quote attached) - Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-2 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 06/03/2024	
	The Bindery to Ship: 06/20/2024	
Job No: J24-53646		Total Price: \$1,680.00

ORDERED BY: **Douglas Kerns**

RECEIVED :

Estimate



DATE: 4/25/2024
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74304

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Lord Teach Me To Study*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 3,500 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 100# gloss cover
88 sheets on 50# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.48 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT []**
OTABIND [X]

DATE		DATE NEEDED
4/26/24		06/20/24
CUSTOMER NAME		
VERSA PRESS for Harvest House Publishers		
PERSON TO CONTACT		
DOUG KERNS		
TITLE OF JOB		
Lord, Teach Me to Study the Bible		
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES
3,500	176 Pg.	5 - 32 PG SIGS. & 1-16 pg. sig
SEQUENCE OF SIGNATURES		
1 st - 32 pg. sig., 2 nd - 16 pg. sig., 3 rd thru 6 th - 32 pg. sigs.		
TRIM SIZE	HEAD TRIM	GUTTER TRIM
5-1/2" x 8-1/2"	1/8"	1/16"
PACKING INSTRUCTIONS		

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS
Layflat Otabind
Must pack 60 books per carton

BODY STOCK

COVER STOCK	
45# White Alternative Smooth Offset 400 PPI	
DRILLING HOLE SIZE	SPACING
10 Pt. C1S Cover 200 PPI, Nylon Gloss Film Laminated	
FOLDING	
<input type="checkbox"/> BY THE BINDERY	<input checked="" type="checkbox"/> VERSA

COVER SCORE	
<input type="checkbox"/> 2 SIDES	<input type="checkbox"/> 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

*After Approval Contact Cindy Scalf@Versa Press
for carrier

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance		Shipping-CNI DISTRIBUTION		Common Carrier	HOLD FOR APPROVAL; DO NOT USER & L

Books

ANTIOCH TN 37013

Phone: 615-641-5550 Ext: 130 Fax:

Carrier Name: Not Selected CarrierAcctNo: Dock Hours: 8 AM - 3 PM M-F

Payment Type: 3rd Party Bill to -

Location Instr: 10+ PALLETS REQUIRE APPOINTMENT

Bill To Information	Forward Information
Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 622-8272	

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books - For Approval	2	Office-HARVEST HOUSE PUBLISHERS	JENNIFER BUTENSCHOEN - PRODUCTION	2nd Day Air	

2975 CHAD DRIVE

EUGENE OR 97408

Phone: 800-547-8979 Ext: Fax: 800-547-8979

Carrier Name: FedEx CarrierAcctNo: 109789526 Dock Hours:

Payment Type: 3rd Party Bill

Location Instr: GL # 1300-000

Bill To Information	Forward Information

4/29/2024

7:41:04 AM

Bindery Work Order

Page: 1

JobNo: J24-53646	Q24-56641	Status Group: 2421.5	Box No:	Qty / Stack:
Sales Rep: JM	Order Entry: BD	Planner: DK	No of Boxes:	No. Stacks:
HARVEST HOUSE PUBLISHERS			Books / Box:	Approx Maj. Sheets: 0
LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS			Max Box Wt: 35	Min. Sheets: 0
ISBN:	PO: HH26302		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J23-55419	Due Date: 5/24/2024		Pallet Size: New 48" x 40", 4-Way - P-2	
Trim Size: 5 1/2 x 8 1/2	Spine: 0.49		Max Pallet Ht: 46	
Trim Size (mm): Non-Standard	Spine (mm): 12.4		Recipe: 0	Recipe Name: None
Number Books: 3500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 5	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 3675	Min Run: 3675			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS

AUTHOR: ARTHUR, KAY

PUBLISHER: HARVEST HOUSE PUBLISHERS PRINTED IN USA

HHP PRODUCT #: 6923835

PRINT RUN#: 23

HHP PO#: HH26302



9 780736 923835

CTN QTY: 60



(30)60

CTN WGT: lbs



(3401)

SBN 13: 978-0-7369-2383-5



(01)9780736923832

COVER PRICE: \$15.99 USD



(9012Q)1599USD