

Date: 5/31/2024

PURCHASE ORDER

77307MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric**

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: THE WORST DAY OF MY LIFE EVER	0.26
Maximum 100 Books Overrun	For: Boys Town Press 5,000 Copies @ \$ 0.26 / ea	
0% underrun	- Ship per attached shipping instructions. - use 48" x 40", 4-Way - P-1 pallets Ship Class 65 Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 07/08/2024 Delivery date: 07/19/2024	

Job No: **J24-54743**

Total Price: **\$1,300.00**

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X]
OTABIND []

DATE		DATE NEEDED	
5 / 31 / 24		07 / 19 / 2024	
CUSTOMER NAME			
VERSA PRESS for Boy's Town Press			
PURCHASE ORDER NUMBER			
77307MS			
PERSON TO CONTACT			
MARK SANDERS			
TITLE OF JOB			
THE WORST DAY OF MY LIFE			
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES	
5,000	32	1 - 24 & 1 - 8	
SEQUENCE OF SIGNATURES			
1 - 8 & 1 - 24			
TRIM SIZE	TRIMS		
9 X 9	1/8" Head, 1/4" Gutter		
PACKING INSTRUCTIONS			
<input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED			
SPECIAL PACKING INSTRUCTIONS			
PUR perfectbind			
Hinge score cover			
Double Wall Cartons			
BODY STOCK			
70# Offset 384 PPI			
COVER STOCK			
10 PT C1S			
DRILLING HOLE SIZE		SPACING	
FOLDING			
BY VERSA		<input type="checkbox"/> BY THE BINDERY	<input type="checkbox"/> BY OTHERS
COVER SCORE			
<input type="checkbox"/> 2 SIDES		<input type="checkbox"/> 4 SIDES (SIDE GLUE)	
<input type="checkbox"/> SIDE WIRE STITCH			
DELIVERY OR PICK-UP INSTRUCTIONS			

Estimate



DATE: 5/21/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74583

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *The Worst Day of My Life Ever*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: 5,000 books all one version
In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.26 per book

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!