

Date: 5/29/2024

Rev: 5/30/2024 11:20:00 AM

PURCHASE ORDER

REVISED
77285DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: 0940206/CHRISTMAS SPIRIT	0.58
5% Maximum Over Run	For: Majesty Music - Follow enclosed specs	
5% Maximum Under Run	- 1000 Copies @ \$ 0.58 / Each (Q74497o1) Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Materials Ship: 07/03/2024 The Bindery to Ship: 07/12/2024	
Job No:	J24-54447	Total Price: \$580.00

ORDERED BY: **Douglas Kerns**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 5 / 29 / 24		DATE NEEDED 07 / 12 / 24
CUSTOMER NAME VERSA PRESS for Majesty Music		
PERSON TO CONTACT DOUG KERNS		
TITLE OF JOB 0940206 Christmas Spirit		
QUANTITY 1,000	NUMBER OF PAGES 56 Pg.	NUMBER OF SIGNATURES 1 - 32 PG. SIG., 1 - 16 PG. SIG., 1 - 8 PG SIG.
SEQUENCE OF SIGNATURES 1st - 8 pg. sig., 2nd - 16 pg. sig., and 3rd - 32 pg. sig.		
TRIM SIZE 7" X 10"	HEAD TRIM 1/8"	GUTTER TRIM 1/32"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
SPECIAL PACKING INSTRUCTIONS <hr/> <hr/> <hr/>		
BODY STOCK 70# White Offset 384 PPI		
COVER STOCK 10 Pt. C1S Cover 200 PPI FSC, Nylon Gloss Film Laminated		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> <div style="border: 1px solid black; padding: 2px;">VERSA</div></div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS <hr/> <hr/> <hr/>

Estimate



DATE: 5/13/2024
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74497o1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Christmas Spirit*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 7" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: 1,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
28 sheets on 70# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.58 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!