



## 77268MS

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

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Attn: **Eric**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
2000  Maximum 100 Books Overrun  0% underrun	Title: RUMOR HAS IT (ALL NEW)  For: Boys Town Press  2,000 Copies @ \$ 0.36 / ea  - Ship per attached shipping instructions.  - use 48" x 40", 4-Way - P-1 pallets  Ship Class 65  Carton label(s) enclosed  Send 2 sample books to Versa Press, Inc.  Ship signatures:   06/27/2024  Delivery date:       07/12/2024	0.36
Job No:	J24-54532	Total Price: \$720.00

ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE 5/29/24		DATE NEEDED 07/12/2024
CUSTOMER NAME VERSA PRESS for Boy's Town Press		
PURCHASE ORDER NUMBER 77268MS		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB Rumor Has It		
QUANTITY 2,000	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 24 & 1 - 8
SEQUENCE OF SIGNATURES 1 - 8 & 1 - 24		
TRIM SIZE 9 X 9	TRIMS 1/8" Head, 1/4" Gutter	
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
<div>SPECIAL PACKING INSTRUCTIONS</div> <div>PUR perfectbind</div> <div>Hinge score cover</div> <div>Double Wall Cartons</div>		
BODY STOCK 70# Offset 384 PPI		
COVER STOCK 10 PT C1S		
DRILLING HOLE SIZE	SPACING	
FOLDING BY VERSA <input type="checkbox"/> BY THE BINDERY <input type="checkbox"/> BY OTHERS		
COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

## Estimate



**DATE:** 5/7/2024  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q74448

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Rumor Has It*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

2,000 books	\$0.36 per book
2,500	\$0.31

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*