

Date: 4/26/2024

# PURCHASE ORDER

76755EA

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2500  (100 Maximum Over Run)  (0% Maximum Under Run)	Title: CATCH THE BALL  For: Boys Town Press - Follow enclosed specs  - 2,500 Copies @ \$ 0.33 per book (Quote #Q74012) - Use 48" x 40", 4-Way - P-1 Pallet(s)  - Ship per attached shipping instructions.  Carton label(s) enclosed  Send 2 sample books to Versa Press, Inc.  Ship signatures:                5/17/24  The Bindery to ship:        6/14/24	0.33

Job No: **J24-53563**

Total Price:	\$825.00
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ORDERED BY: **Eric Anderson**

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE		DATE NEEDED	
4/25/24		6/14/24	
CUSTOMER NAME			
VERSA PRESS for Boys Town Press			
PERSON TO CONTACT			
Eric Anderson			
TITLE OF JOB			
Catch The Ball			
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES	
2,500	32	1 - 8, 1 - 24	
SEQUENCE OF SIGNATURES			
1 - 2			
TRIM SIZE	HEAD TRIM	GUTTER TRIM	
9" X 9 "	1/8"	1/4"	
PACKING INSTRUCTIONS			
<input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED			
SPECIAL PACKING INSTRUCTIONS			
<u>** Hinge score cover 1/4" from spine.</u>			
- Double Wall Cartons			
BODY STOCK			
70# 384 PPI WHITE OFFSET			
COVER STOCK			
10 Pt. C1S GLOSS LAMINATED			
DRILLING HOLE SIZE		SPACING	
FOLDING			
<input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA			
COVER SCORE			
<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)			

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

## Estimate



**DATE:** 3/28/2024  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Mike Cress  
**QUOTE:** Q74012

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Catch the Ball*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	2,000 books	\$0.38 per book
	2,500	\$0.33
	3,000	\$0.30

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*

# Standard Shipping Instructions

## BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ [cscalf@versapress.com](mailto:cscalf@versapress.com) WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	All	VILLAGE WAREHOUSE RECEIVING 259 N. 144 STREET	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org frank.morey@boystown.org; jdehm@versapress.com aguzman@versapress.com
		BOYS TOWN	NE	68010	
		Phone: 531-355-3205	Ext:	Fax:	
		Carrier Name: Not Selected	CarrierAcctNo:	Dock Hours:	
		Payment Type: 3 <sup>rd</sup> Party Bill			
		Location Instr:			

### Bill To Information

**VERSA PRESS, INC.**  
**1465 SPRING BAY ROAD**  
**EAST PEORIA, IL. 61611**  
  
**PHONE#: 309-822-8272**

### Forward Information

**BOYS TOWN PRESS**

**979-8-88907-017-7**

**CATCH THE BALL**

**QTY:** —

**WT:**

**Lbs**



# Bindery Work Order

Page: 1

<p>JobNo: J24-53563    Q24-55140    Status Group: 2419.5</p> <p>Sales Rep: JD    Order Entry: KC    Planner: EA</p> <p>BOYS TOWN PRESS    3539</p> <p>CATCH THE BALL</p> <p>ISBN:                      PO:</p> <p>Reprint:                      Due Date: 5/10/2024</p> <p>Trim Size :              9 x 9                      Spine :              0.10</p> <p>Trim Size (mm):    Non-Standard              Spine (mm): 2.5</p> <p>Number Books:              2500</p> <p>No64s: 0              No32s: 0              No18s: 0</p> <p>No16s: 0              No12s: 0              No8s: 1</p> <p>No6s: 0</p> <p>Max Run: 2600              Min Run: 2500</p>	<p>Box No:                                      Qty / Stack:</p> <p>No of Boxes:                              No. Stacks:</p> <p>Books / Box:                              Maj. Sheets: 0</p> <p>Max Box Wt: 35                              Min. Sheets: 0</p> <p>Label Box: 1 End                              Top Sheets:</p> <p>Pallet Size: 48" x 40", 4-Way - P-1</p> <p>Max PalletHt:</p> <p>Recipe: 0                              Recipe Name: None</p> <p>No Layers: 0                              Toggle: 0</p> <p>Pattern: 0                              Boxer Per Layer: 0</p> <p>Boxes Per Skid: 0</p> <p>Comments:</p>
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2500	Common Carrier	2600	2500	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org; frank.morey@boystown.org; jdehm@versapress.com; aguzman@versapress.com