

**Purchase Order**

Printed: 5/21/2024 7:28:31AM

Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA

Phone: 763-425-4251  
Fax: 763-425-4616

**Authorized By:** *Jason Jacques*

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**Signature****PO Number:** 98998

PO Date: 3/28/2024

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

Supplier Acknowledgment Number: 3/28/2024

**Supplier:** 1197  
Bindery, The  
8201 Brooklyn Blvd.  
Suite 1500  
BROOKLYN PARK MN 55445  
Attention:  
Phone: 763-201-2800  
Fax:

**Ship To:**  
Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA  
Attention: Shipping / Receiving  
Phone: 763-425-4251

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**NC-COC-002633**

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Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
4,531.0000		Collate, 3-hole Drill, Punch,	2.1400	E	\$9,696.34
0.00% Overs Allowed	OBE	Black Wiro Bind,			
No Under Runs Allowed	Job: 313717	Slipsheet between books			

**Expected:** 5/23/2024

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NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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\*\*\* THIS IS AN FSC PROJECT - FOLLOW FSC PROTOCOLS \*\*\*

FSC-MIX

NC COC 002633

Work Footwear L1.5 - FSC - US

200 pages + 4-page cover.

Final size = 8.5 x 11

Qty 4,531 (Quantity includes 5 Presentation Samples Required)

2% Overs Accepted

Provided materials:

1) Twelve different 16-page and one 8-page folded signatures, 80# Silk text.

2) Cover: 4up 24 x 36" press sheets, 100# Silk cover.

3) Digital proof and signature mockup (Return with product once complete)

4) Supplied precut slipsheets to place between books and top and bottom of carton (Already provided under PO 98999).

Trim covers as needed for collation with the 8 different 16pg sigs plus one 8-page sig..

Collate covers/guts, trim to final.

Wiro Bind on 11" spine with 3 hole-drill 5/16" using Black Wire Loop

\*\*\* Insert supplied slipsheet between books, top and bottom of box for protection \*\*\*

Digital proof (proof does not include cover which does need to be added) and signature mockup.

Gaylord Pack 2,550 books approximately.

Carton Pack the Balance.

Carton Pack in 11 x 11 x 9" Cartons or Best Height Carton

(30# Maximum Weight - Packed cartons cannot be heavier than 30#)

Apply carton label as follows:

ARIAT

S25 WORKBOOKS

WESTERN FOOTWEAR L1.5

QTY:

5- best of the best presentation samples, carton pack and labeled separately.

Skid Pack and reach out for pickup once complete.

\*\*\* RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB \*\*\*

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.

RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

# Job: 313717

PO Total: \$9,696.34

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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**FSC-Mix****NC COC 002633**Job #: **313717**

Project Description:

Western Footwear L1.5, FSC, US

Stock Description:

**Bill To**

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com