

76759MS

To: **The Bindery**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: TAKING THE PLUNGE	0.20
(5% Maximum Over Run)	For: Life Sentence Publishing - Follow enclosed specs	
(5% Maximum Under Run)	4,000 Copies @ 0.20/each - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship signatures: 05/20/2024 The Bindery to Ship: 06/05/2024	
Job No: J24-53665	Total Price:	\$800.00

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**

PUR GLUE

DATE 04/26/2024		DATE NEEDED 06/05/2024
CUSTOMER NAME VERSA PRESS for LIFE SENTENCE PUBLISHING		
PURCHASE ORDER NUMBER 76759MS		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB TAKING THE PLUNGE		
QUANTITY 4,000	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 32
SEQUENCE OF SIGNATURES 1 - 32		
TRIM SIZE 5-1/2" X 8-1/2"	TRIMS 1/8" HEAD, 1/16" GUTTER	
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
<div>SPECIAL PACKING INSTRUCTIONS MUST PACK USING DOUBLE WALL CARTONS</div> <div>160 BOOKS PER CARTON</div>		
BODY STOCK 80# 454 PPI COATED MATTE TEXT		
COVER STOCK 10PT C1S, GLOSS LAMINATED		
DRILLING HOLE SIZE	SPACING	
FOLDING BY VERSA <input type="checkbox"/> BY THE BINDERY <input type="checkbox"/> BY OTHERS		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		
<input type="checkbox"/> SIDE WIRE STITCH		
DELIVERY OR PICK-UP INSTRUCTIONS		

Estimate



theBindery
LITHOGRAPHY • BOOKS • SIGNAGE

DATE: 4/25/2024
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74305

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Taking The Plunge*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 100# matte text

- Text is furnished as folded signatures (1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 2,000 books \$0.30 per book
4,000 \$0.20

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

LIFE SENTENCE PUBLISHING

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP YOU MUST CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	False	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-LIFE SENTENCE PUBLISHING 203 E. BIRCH ABBOTSFORD	JEREMIAH ZEISSET WI	Common Carrier 54405	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: jeremiah@lifesentencepublishing.com; jeremiah@lspbooks.com; mwise@versapress.com; dmorris@versapress.com
Carrier Name: Not Selected		CarrierAcctNo:	Ext:	Fax:	Dock Hours:
Payment Type: 3rd Party Bill					
Location Instr: Delivery Appointment Required; Lift Gate Required					

Bill To Information

LIFE SENTENCE PUBLISHING
PO BOX 652
ABBOTSFORD WI 54405

Forward Information

4/29/2024

8:07:49 AM

Bindery Work Order

Page: 1

JobNo: J24-53665	Q24-56646	Status Group: 2420.1	Box No:	Qty / Stack:
Sales Rep: MH5	Order Entry: ST1	Planner: MS2	No of Boxes:	No. Stacks:
LIFE SENTENCE PUBLISHING			Books / Box:	Approx Maj. Sheets: 0
TAKING THE PLUNGE			Max Box Wt:	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J23-53176	Due Date: 5/13/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 5 1/2 x 8 1/2	Spine : 0.09		Max PalletHt:	
Trim Size (mm): Non-Standard	Spine (mm): 2.3		Recipe: 0	Recipe Name: None
Number Books: 4000			No Layers: 0	Toggle: 0
No4s: 0	No32s: 1	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 4200	Min Run: 4200			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

ANEKO PRESS

978-0-57805-391-2

TAKING THE PLUNGE

QTY: 160

WT:

Lbs