

Purchase Order

Printed: 5/20/2024 8:42:09AM

Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA

Phone: 763-425-4251
Fax: 763-425-4616

Authorized By: Jason Jacques

Signature**PO Number:** 98999

PO Date: 3/28/2024

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

Supplier Acknowledgment Number: 3/28/2024

Supplier: 1197
Bindery, The
8201 Brooklyn Blvd.
Suite 1500
BROOKLYN PARK MN 55445
Attention:
Phone: 763-201-2800
Fax:

Ship To:
Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA
Attention: Shipping / Receiving
Phone: 763-425-4251

Notes: Ref #Q72802R3 - 05-17-2024**NC-COC-002633**

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
5,826.0000		Collate, 3-hole Drill, Punch,	1.3600	E	\$7,923.36
0.00% Overs Allowed	OBE	Black Wiro Bind,			
No Under Runs Allowed	Job: 313656	Slipsheet between books			

Expected: 5/28/2024

Continued on next page...

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
------------------	------------------	------------------	-----------	-----	--------

*** THIS IS AN FSC PROJECT - FOLLOW FSC PROTOCOLS ***

FSC-MIX

NC COC 002633

Work Footwear L1.5 - FSC - US

192-pages + 4-page cover.

Final size = 8.5 x 11

Qty 2,942 (Quantity includes 5 Presentation Samples Required)

Provided materials:

1) Eight different 16-page and one 8-page folded signatures, 80# Silk text.

2) Cover: 4up 24 x 36" press sheets, 100# Silk cover.

3) Digital proof and signature mockup (Return with product once complete)

4) Supplied precut slipsheets to place between books and top and bottom of carton.

Trim covers as needed for collation with the 8 different 16pg sigs plus one 8-page sig..

Collate covers/guts, trim to final.

Wiro Bind on 11" spine with 3 hole-drill 5/16" using Black Wire Loop

*** Insert supplied slipsheet between books, top and bottom of box for protection ***

Digital proof (proof does not include cover which does need to be added) and signature mockup.

Gaylord Pack 2,900 books approximately.

Carton Pack the Balance.

Carton Pack in 11 x 11 x 9" Cartons or Best Height Carton

(30# Maximum Weight - Packed cartons cannot be heavier than 30#)

Apply carton label as follows:

ARIAT

S25 WORKBOOKS

WORK FOOTWEAR L1.5

QTY:

5- best of the best presentation samples, carton pack and labeled separately.

Skid Pack and reach out for pickup once complete.

*** RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB ***

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.

RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

Job: 313656

PO Total: \$7,923.36

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
------------------	------------------	------------------	-----------	-----	--------

FSC-Mix**NC COC 002633****Job #: 313656**

Project Description:

Work Footwear L1.5 - FSC - US

Stock Description:

Bill To

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com