

Rev: 5/17/2024 9:26:00 AM

PURCHASE ORDER

REVISED
77060DK



To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

QUANTITY	DESCRIPTION	UNIT PRICE
7500	Title: LAS MANANITAS	0.16
5% Maximum Over Run	For: Loyola Press - Follow enclosed specs	
5% Maximum Under Run	- 7,500 Copies @ \$0.16 Each (per attached quote) - Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials. CARTONS SUPPLIED BY THE BINDERY. Send 2 sample books to Versa Press, Inc., Attn.: Doug Kerns MATERIALS to ship: 06/19/2024 THE BINDERY to ship: 07/02/2024	

Total Price:	\$1,200.00
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ORDERED BY: **Douglas Kerns**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 5 / 16 / 24		DATE NEEDED 07 / 02 / 24
CUSTOMER NAME VERSA PRESS for Loyola Press		
PERSON TO CONTACT DOUG KERNS		
TITLE OF JOB LAS MAÑANITAS		
QUANTITY 7,500	NUMBER OF PAGES 40 Pg.	NUMBER OF SIGNATURES 1 - 24 PG Sig & 2 - 8 PG SIGS
SEQUENCE OF SIGNATURES 1st - 8 pg. sig., 2nd - 8 pg. sig., 3rd 1 - 24 pg. sig.		
TRIM SIZE 8" X 10"	HEAD TRIM 3/32"	GUTTER TRIM 1/4"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
SPECIAL PACKING INSTRUCTIONS <div style="border: 1px solid black; padding: 5px; margin-top: 10px;">Please use PUR Glue</div> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;">Please Hinge Score</div>		
BODY STOCK		
COVER STOCK 80# White Matte Text 454 PPI		
DRILLING HOLE SIZE 10 Pt. C1S Cover 200 PPI,		SPACING Nylon Gloss Film Laminated
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> <div style="border: 1px solid black; padding: 2px 5px;">VERSA</div></div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 5/16/2024
TO: Patricia Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74025o1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Las Mananitas*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
20 sheets on 80# matte text

- Text is furnished as folded signatures (1-24pp, 2-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,500 books	\$0.39 per book
	2,500	\$0.28
	3,000	\$0.25
	3,500	\$0.23
	5,000	\$0.19
	7,500	\$0.16
	10,000	\$0.15

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!