

Job# 46751

Date: 4/22/2024

Rev: 4/23/2024 8:08:00 AM

PURCHASE ORDER**REVISED**
76685DK**VERSA PRESS, INC.**1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141Plant Location:
Spring Bay Road/Route 26(5 Mi. North of Junction of
Route 26 & Route 116)To: The Bindery8309 Brooklyn BlvdBrooklyn Park, MN 55445Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: WE WANT EQUAL RIGHTS	0.34
(5% Maximum Over Run)	For: Book Publishing Company	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 2,000 Copies @ \$ 0.34 per book (Quote #Q74180)	
	- Use 48" x 40", 4-Way - P-1 Pallet(s)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 05/17/2024	
	The Bindery to ship: 05/30/2024	
Job No:	J24-53472	Total Price: \$680.00

ORDERED BY: **Douglas Kerns**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 4/22/24		DATE NEEDED 05/30/24
CUSTOMER NAME VERSA PRESS for Book Publishing Co.		
PERSON TO CONTACT DOUG KERNS		
TITLE OF JOB WE WANT EQUAL RIGHTS		
QUANTITY 2,000	NUMBER OF PAGES 48 Pg.	NUMBER OF SIGNATURES 2 - 24 PG SIGS
SEQUENCE OF SIGNATURES 1st - 24 pg. sig., 2nd - 24 pg. sig.		
TRIM SIZE 8" X 9-1/2"	HEAD TRIM 3/32"	GUTTER TRIM 1/4"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
SPECIAL PACKING INSTRUCTIONS PUR Perfect Bind Maximum 32 lbs. per carton		
BODY STOCK 80# White Gloss Text 556 PPI FSC		
COVER STOCK 12 Pt. C1S Cover 166 PPI FSC, Nylon Gloss Film Laminated		
DRILLING HOLE SIZE		SPACING
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> VERSA</div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 4/16/2024
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74180

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Equal Rights*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 8" x 9-1/2" (9-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
24 sheets on 80# gloss book/text

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$0.57 per book
1,500	\$0.42
2,000	\$0.34

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Equal Rights

Standard Shipping Instructions

BOOK PUBLISHING COMPANY

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR HOW TO SHIP FREIGHT.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-BOOK PUBLISHING COMPANY 415 FARM ROAD	MICHAEL THOMAS	Common Carrier	WHEN BOOKS SHIP YOU MUST SEND A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: mthomas@bookpubco.com; jmiller@versapress.com; mpackard@versapress.com
		SUMMERTOWN	TN	38483	
	Phone:	931-964-3571	Ext:	Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: Not Assigned					
Location Instr:					

Bill To Information	Forward Information

BOOK PUBLISHING COMPANY

978-1-939053-28-2

WE WANT EQUAL RIGHTS

QTY:

WT:

Lbs

Bindery Work Order

JobNo: J24-53472	Q24-56149	Status Group: 2419.2	Box No:	Qty / Stack:
Sales Rep: JM	Order Entry: ST1	Planner: DK	No of Boxes:	No. Stacks:
BOOK PUBLISHING COMPANY	2497		Books / Box:	Maj. Sheets: 0
WE WANT EQUAL RIGHTS			Max Box Wt: 32	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J20-51509	Due Date: 5/7/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 8 x 9 1/2	Spine : 0.11		Max Pallet-Ht:	
Trim Size (mm): Non-Standard	Spine (mm): 2.8		Recipe: 0	Recipe Name: None
Number Books: 2000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 2100	Min Run: 2100			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2000	Common Carrier	2100	1900	WHEN BOOKS SHIP YOU MUST EMAIL A COPOY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: mthomas@bookpubco.com; jmiller@versapress.com; mpackard@versapress.com