

Job# 46671

Date: 4/1/2024

PURCHASE ORDER

76316EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: PENGUINS CAN FLY, RIGHT?	0.55
(5% Maximum Over Run)	For: Wise Ink Creative Publishing - Follow enclosed specs	
(5% Maximum Under Run)	- 1,000 Copies @ \$ 0.55 per book (Quote #Q73451) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 5/1/24 The Bindery to ship: 5/13/24	
HOLD UNTIL RELEASED BY VERSA PRESS, INC.		
Job No: J24-52541	Total Price: \$550.00	

ORDERED BY: **Eric Anderson**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE

4/1/24

DATE NEEDED

5/13/24

CUSTOMER NAME

VERSA PRESS for Wise Ink Creative Publishing

PERSON TO CONTACT

Eric Anderson

TITLE OF JOB

Penguins Can Fly, Right?

QUANTITY

1,000

NUMBER OF PAGES

48

NUMBER OF SIGNATURES

2 - 24's

SEQUENCE OF SIGNATURES

1 - 2

TRIM SIZE

8" X 10"

HEAD TRIM

3/32"

GUTTER TRIM

1/4"

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

BODY STOCK

70# 384 PPI White Offset

COVER STOCK

10 Pt. C1S MATTE LAMINATED

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 2/7/2024
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q73451

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: *Penguins Can Fly Right?*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 70# offset

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:
would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:	1,000 books	\$0.55 per book
	1,500	\$0.41
	2,000	\$0.34

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Text Proof	1	Office-HANNA KJELDBJERG 650 QUINCY ST NE	HANNA KJELDBJERG	2nd Day Air	TO BUYER
		MINNEAPOLIS	MN	55413	
Phone:		Ext:		Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: Not Assigned		eMail: hanna@wiseink.com			
Location Instr:					

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

Contact Cindy at Versa Press for carrier

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
All Books		Shipping-ITASCA BOOKS		Common Carrier	
		210 EDGE PLACE			

MINNEAPOLIS	MN	55418
Phone: 763-398-0030	Ext: 118	Fax:
Carrier Name:	CarrierAcctNo:	Dock Hours:
Payment Type	3rd Party Bill to =	
Location Instr:		

**HOLD UNTIL RELEASED
BY VERSA PRESS, INC.**

Bill To Information	Forward Information
Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272	

4/2/2024

11:17:20 AM

Bindery Work Order

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Job No: J24-52541 Q23-62096		Status Group: 2416.5	Box No:	Qty / Stack:
Sales Rep: PJ Order Entry: ST1 Planner: EA			No of Boxes:	No. Stacks:
WISE INK CREATIVE PUBLISHING		3191	Books / Box:	Approx. Maj. Sheets: 0
PENGUINS CAN FLY, RIGHT?			Max Box Wt:	Min. Sheets: 0
ISBN:	PO: 1039		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 4/19/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 8 x 10	Spine: 0.15		Max Pallet Ht: 46	
Trim Size (mm): Non-Standard	Spine (mm): 3.8		Recipe: 0	Recipe Name: None
Number Books: 1000			No Layers: 0	Toggle: 0
No64s: 0 No32s: 0 No18s: 0			Pattern: 0	Boxer Per Layer: 0
No16s: 0 No12s: 0 No8s: 0			Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1050	Min Run: 1050			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

WISE INK CREATIVE PUBLISHING

978-1-63489-671-9

PENGUINS CAN FLY, RIGHT?

QTY:

WT:

Lbs