

Job# 46747

Date: 4/18/2024

Rev: 4/19/2024 3:09:00 PM

PURCHASE ORDER

REVISED
76654DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: 50 MAPS OF WORLD ACTIVITY BOOK	0.37
(3% Maximum Over Run	For: Quarto Group	
(3% Maximum Under Run)	- Follow enclosed specs	
	- 2,000 Copies @ \$ 0.37/each (per Quote Q73983)	
	- Ship per attached shipping instructions provided with materials	
	Use 48" x 40", 4-Way - P-25 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc., Attn.: Doug Kerns	
	Ship signatures: 05/15/2024	
	The Bindery to Ship: 05/30/2024	
Job No: J24-53396	Total Price:	\$740.00

ORDERED BY: **Douglas Kerns**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE

4/19/24

DATE NEEDED

05/15/24

CUSTOMER NAME

VERSA PRESS for Quarto Group

PERSON TO CONTACT

DOUG KERNS

TITLE OF JOB

50 Maps of the World

QUANTITY

2,000

NUMBER OF PAGES

32pg.+ Label sheet + Map

NUMBER OF SIGNATURES

2 - 16 PG SIGS

SEQUENCE OF SIGNATURES

1st - 16, 2nd - 16, Label Sheet, Map

TRIM SIZE

8-3/4" X 12"

HEAD TRIM

1/4"

GUTTER TRIM

1/8"

PACKING INSTRUCTIONS



CARTONS BY THE BINDERY



CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

Bind in folded and perforated Map in back of book (furnished 8-5/8 x 12-1/8).

Bind in furnished label sheet in front of the map (furnished 10 x 13).

No shrink wrap packaging this time.

Qty 50 Books per ctn.

BODY STOCK

80# White Smooth Offset 334 PPI

COVER STOCK

12 Pt. C1S Cover 166 PPI, Nylon Matte Film Laminated

DRILLING HOLE SIZE

SPACING

FOLDING



BY THE BINDERY



VERSA

COVER SCORE



2 SIDES



4 SIDES (SIDE GLUE)



SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS



theBindery

DATE: 3/26/2024
TO: Carri Kober
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q73983

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *50 Maps of The World Activity Book*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-3/4" x 12" (12" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
16 sheets on 80# offset
4 sheets on 80# offset
1 sticker sheets on 80# offset

- Text is furnished as folded signatures (2-16pp, 1-8pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.62 per book
	1,500	\$0.45
	2,000	\$0.37
	3,000	\$0.28
	3,500	\$0.26
	4,000	\$0.24
	5,000	\$0.21
	6,000	\$0.19
	6,500	\$0.19

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Product Qty Branch Name Contact Name Ship Method Ship Instructions

Please send one advance copy to

Aysun Hughes
Quarto Children's Books
1 Triplych Place
2nd Floor
London
United Kingdom
SE1 9BL

Phone:

Ext:

Fax:

Carrier Name: UPS *Worldwide*

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information

Forward Information

Product Qty Branch Name Contact Name Ship Method Ship Instructions

*Balance
Books*

Shipping-HACHETTE BOOK
GROUP
RECEIVING-QUAY SIDE PUBL.
GRP.
121 N. ENTERPRISE ROAD

Common Carrier

MUST USE XPO LOGISTICS

LEBANON

IN

46052

Phone: 765-483-8625

Ext:

Fax:

Carrier Name: *XPO*

CarrierAcctNo:

Dock Hours: 7 AM - 2:30 PM M-F

Payment Type: *3rd Party Bill to -*

Location Instr: Delivery Appointment Required;

Bill To Information

Forward Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

4/24/2024

12:38:25 PM

Bindery Work Order

Page: 1

JobNo: J24-53396	Q24-55014	Status Group: 2419.1	Box No: 53396	Qty / Stack: 50
Sales Rep: TE	Order Entry: BD	Planner: DK	No of Boxes: 42	No. Stacks: 1
QUARTO GROUP	5891		Books / Box: 50	Exact Maj. Sheets: 0
50 MAPS OF WORLD ACTIVITY BOOK			Max Box Wt: 35	Min. Sheets: 0
ISBN: PO: 24040166			Label Box: 1 End & 1 Side	Top Sheets: 1
Reprint: J23-56928	Due Date: 5/6/2024		Pallet Size:	
Trim Size: 8 3/4 x 12"	Spine: 0.12		Max PalletHt: 52	
Trim Size (mm): Non-Standard	Spine (mm): 3.0		Recipe: 0	Recipe Name: None
Number Books: 2000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 2	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 2060	Min Run: 2060		CARTONS DUE 5-8 SHIPS TO THE BINDERY WITH COVERS & SIGS ACTUAL CARTON SIZE ORDERED IS 12.125 X 8.875 X 8.25	

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: 50 MAPS OF WORLD ACTIVITY BOOK

AUTHOR: KALYA RYAN

PUBLISHER: WIDE EYED EDITIONS

PRINTED IN USA

QUARTO PUBLISHING GROUP USA INC.

CTN QTY: 50



(30) 50

ISBN 13: 978-0-7112-6299-7



(01) 978071262994

CTN WGT:

Lbs.



(3401)

COVER PRICE: \$12.99 USD



(9012Q) 1299 USD