

Job# 46714

Date: 4/11/2024

Rev: 4/12/2024 9:05:00 AM

PURCHASE ORDER

REVISED
76518DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: POCKET BIBLE DICTIONARY	0.8
(5% Maximum Over Run)	For: Harper Collins Christian Publishing, Inc.	
(5% Maximum Under Run)	- Follow enclosed specs (See new head trim on Work Order - 1-3/8")	
	- 2,500 Copies @ \$ 0.8 / Each per Quote Q73878	
	Pack in Cartons - 80 per carton	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 4 sample books to Versa Press, Inc. - Attn.: Doug Kerns	
	Ship signatures: 05/17/2024	
	The Bindery to Ship: 05/28/2024 or sooner	

E-MAILED

Job No: J24-52984

Total Price: \$2,000.00

ORDERED BY: Douglas Kerns

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE	DATE NEEDED	
4/12/24	5/28/24	
CUSTOMER NAME		
VERSA PRESS for HARPER COLLINS		
PERSON TO CONTACT		
DOUG KERNS		
TITLE OF JOB		
Pocket Bible Dictionary		
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES
2,500	320	10 - 32 PG SIGS
SEQUENCE OF SIGNATURES		
1 st - 32 pg sig. through 10 th - 32 pg. sig.		
TRIM SIZE	HEAD TRIM	GUTTER TRIM
3-1/2" x 5-1/4"	1-3/8" ←	1/16"
PACKING INSTRUCTIONS		

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

Qty 80 Books per ctn.

BODY STOCK

50# White Smooth Offset

COVER STOCK

10 Pt. C1S Cover, Gloss Laminated

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 3/18/2024
TO: Michael Packard
Versa Press, Inc.
FROM: Krista Kolstad / Justine Carpenter
QUOTE: Q73878

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Paperback**

- cut covers
- gather signatures
- perfect bind books (PUR bind)
- 3-side trim to 3-1/2" x 5-1/4" (5-1/4" bind edge)
- bulk pack in cartons

Quantity: 2,500 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
160 sheets on 50# offset

- Text is furnished as folded signatures (10-32pp) *provided signature size is 5.6875 x 7.75*
- Maximum head and foot trim is 1-9/16"; minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.80 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

HARPER COLLINS CHRISTIAN PUBLISHING, INC.

Contact Instructions:

Fax Instructions:

Truck Type: **MUST CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHT FOR A FREIGHT CARRIER**

Delivery Instructions: **DO NOT SHIP BALANCE UNTIL RELEASED BY JACKIE MILLER & BY CINDY SCALF!!**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books For Approval	1	VERSA PRESS 1465 SPRING BAY ROAD EAST PEOIRA	JACKIE MILLER IL	2 ND AIR 61611	WHEN BOOK SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: jmiller@versapress.com; mpackard@versapress.com;

Phone: 309-822-8272

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr: **MUST SHIP ASAP! JACKIE WILL SEND ON TO CUSTOMER FOR APPROVAL!**

Bill To Information

Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Bal	Shipping-LSB BFS INDY EAST LAKESIDE BOOK CO. 2700 N. RICHARDT AVE. INDIANAPOLIS	IN	Common Carrier	DO NOT SHIP UNTIL RELEASED BY JACKIE MILLER. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: fred.jensen@harpercollins.com; jmiller@versapress.com; mpackard@versapress.com
	Phone:	317-359-5585	Ext:	Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: Not Assigned		eMail:			
Location Instr: :					

Bill To Information	Forward Information
HARPER COLLINS PUBLISHERS C/O TECHNICAL TRAFFIC PO BOX 1606 PEARL RIVER NY 10965	

TITLE: POCKET BIBLE DICTIONARY

PUBLISHER: HARPER COLLINS CHRISTIAN PUBLISH PRINTED IN USA

Job No: 10795443



(251) 10795443

BARCODE

EAN

PRINTING #: 20



(10) 20

CTN QTY:



(30)

CTN WGT:



(3401)

Lbs.

ISBN 13: 978-1-4185-0016-0



(01)9781418500167

COVER PRICE: \$9.99 USD/ \$12.50 CAD



(9012Q) 999 USD

You must complete 1 Box to Get a Carton Quantity & Carton Weight.
Complete 1 Carton Label and send it to Jackie Miller at Versa Press.
She must get the Customers Approval of Carton Label before
Labeling Any Cartons.

Bindery Work Order

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JobNo: J24-52984 Q24-54603 Status Group: 2419.3 Sales Rep: JM Order Entry: ST1 Planner: DK HARPER COLLINS CHRISTIAN PUBLISHING, INC. 6216 POCKET BIBLE DICTIONARY ISBN: PO: 12267285 Reprint: Due Date: 5/8/2024 Trim Size : 3 1/2 x 5 1/4 Spine : 0.64 Trim Size (mm): Non-Standard Spine (mm): 16.3 Number Books: 2500 No64s: 0 No32s: 10 No18s: 0 No16s: 0 No12s: 0 No8s: 0 No6s: 0 Max Run: 2625 Min Run: 2625	Box No: Qty / Stack: No of Boxes: No. Stacks: Books / Box: Approx Maj. Sheets: 0 Max Box Wt: 40 Min. Sheets: 0 Label Box: 1 End & 1 Side Top Sheets: Pallet Size: Max PalletHt: Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxer Per Layer: 0 Boxes Per Skid: 0 Comments:
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books - For Approval	1	Ground	0	0	SHIP THIS BOOK ASAP! WHEN BOOK SHIPS EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: jmiller@versapress.com; mpackard@versapress.com
	Bound Books - Bal	2499	Common Carrier	2624	2374	DO NOT SHIP UNTIL RELEASED BY JACKIE MILLER. WHEN BOOKS SHIP EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: fred.jensen@harpercollins.com; jmiller@versapress.com; mpackard@versapress.com