

Date: 4/15/2024

Rev: 5/9/2024 1:32:00 PM

PURCHASE ORDER

REVISED
76553EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: TRUE GIRL MOM-DAUGHTER DEVOS - 419729	0.55
(5% Maximum Over Run)	For: Moody Publishers - Follow enclosed specs	
(5% Maximum Under Run)	- 2,000 Copies @ \$ 0.55 per book (Quote #Q73713o1) Includes \$300.00 for pre-trimming sigs due to large foot trim 5/9/24 per Justine - Use 48" x 40", 4-Way - P-1 Pallet(s) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 5/6/24 The Bindery to ship: 5/22/24	

Job No: **J24-53086**

Total Price: **\$1,100.00**

ORDERED BY: **Eric Anderson**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 4 / 15 / 24		DATE NEEDED 5 / 22 / 24
CUSTOMER NAME VERSA PRESS for Moody Publishers		
PERSON TO CONTACT Eric Anderson		
TITLE OF JOB <i>True Girl Mom - Daughter Devos</i>		
QUANTITY 2000	NUMBER OF PAGES 128	NUMBER OF SIGNATURES 5 - 24's, 1 - 8
SEQUENCE OF SIGNATURES 1 - 24, 1 - 8, 4 - 24's		
TRIM SIZE 8 1/2" X 6" (Oblong)	HEAD TRIM 1/8"	GUTTER TRIM 1/4"
PACKING INSTRUCTIONS ☒ CARTONS BY THE BINDERY☐ CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS <u>Sig size 10" X 10 1/4"</u>		
BODY STOCK 60# 436 PPI WHITE OFFSET		
COVER STOCK 10 Pt. C1S GLOSS LAMINATED with Spot Matte Varnish		
DRILLING HOLE SIZE	SPACING	
FOLDING ☐ BY THE BINDERY☒ BY OTHERS VERSA		
COVER SCORE	☐ 2 SIDES☐ 4 SIDES (SIDE GLUE)	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 3/15/2024
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q73713o1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **True Girl Mom-Daughter Devos**

- cut covers
- gather signatures
- perfect bind books (**PUR perfect bind**)
- 3-side trim to 8-1/2" x 6" (6" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
64 sheets on 60# offset

- Text is furnished as folded signatures (5-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,500 books	\$0.48 per book
	1,600	\$0.46
	1,800	\$0.43
	2,000	\$0.40

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Change Order



Date: 5/9/2024
To: Eric Anderson
Versa Press, Inc.
From: Justine Carpenter
Change order #: 46721co1
Your PO #: 76553EA
Your job #: J24-53086
Project name: True Girl Mom-Daughter Devos

Change: Signatures were laid out to the head and not centered. We will have to take an extra cut/
Price: \$300.00
Note:

Please review and sign to acknowledge receipt, or issue an updated purchase order.