

Date: 4/2/2024

PURCHASE ORDER

76348MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
6000	Title: UNIQUELY WIRED	0.22
Maximum 100 Books Overrun	For: Boys Town Press	
	6,000 Copies @ \$ 0.22 / ea	
0% underrun	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 05/03/2024	
	Delivery date: 05/17/2024	
Job No: J24-52938		Total Price: \$1,320.00

ORDERED BY: Mark Sanders

RECEIVED : _____

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 4/2/24		DATE NEEDED 05/17/2024
CUSTOMER NAME VERSA PRESS for Boy's Town Press		
PURCHASE ORDER NUMBER 76348MS		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB Uniquely Weird		
QUANTITY 6,000	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 24 & 1 - 8
SEQUENCE OF SIGNATURES 1 - 8 & 1 - 24		
TRIM SIZE 9 X 9	TRIMS 1/8" Head, 1/4" Gutter	
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
<div>SPECIAL PACKING INSTRUCTIONS</div> <div>PUR perfectbind</div> <div>Hinge score cover</div> <div>Double Wall Cartons</div>		
BODY STOCK 70# Offset 384 PPI		
COVER STOCK 10 PT C1S		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-between;">BY VERSA<input type="checkbox"/> BY THE BINDERY<input type="checkbox"/> BY OTHERS</div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 3/28/2024
TO: Jordan Dehm
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q74011

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 5% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 6,000 books \$0.22 per book
7,000 \$0.21

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!

Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscalf@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	VILLAGE WAREHOUSE RECEIVING 259 N. 144 STREET BOYS TOWN	FRANK MOREY NE	Common Carrier 68010	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org ; jdehm@versapress.com aguzman@versapress.com
Phone: 531-355-3205		Ext:		Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: 3 rd Party Bill					
Location Instr:					

Bill To Information	Forward Information
VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL. 61611 PHONE#: 309-822-8272	

BOYS TOWN PRESS

978-1-944882-19-8

UNIQUELY WIRED

QTY:

WT:

Lbs

Bindery Work Order

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JobNo: J24-52938 Q24-55070 Status Group: 2417.4 Sales Rep: JD Order Entry: RW Planner: MS2 BOYS TOWN PRESS 3539 UNIQUELY WIRED ISBN: PO: PO-00026964 Reprint: Due Date: 4/25/2024 Trim Size : 9 x 9 Spine : 0.10 Trim Size (mm): Non-Standard Spine (mm): 2.5 Number Books: 6000 No64s: 0 No32s: 0 No18s: 0 No16s: 0 No12s: 0 No8s: 1 No6s: 0 Max Run: 6000 Min Run: 6000				Box No: Qty / Stack: No of Boxes: No. Stacks: Books / Box: Maj. Sheets: 0 Max Box Wt: 35 Min. Sheets: 0 Label Box: 1 End Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxer Per Layer: 0 Boxes Per Skid: 0 Comments:			
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books -	6000	Common Carrier	6000	6000	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org; jdehm@versapress.com; aguzman@versapress.com