

Date: 4/15/2024

# PURCHASE ORDER

76553EA

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: **The Bindery**  
**8309 Brooklyn Blvd**  
**Brooklyn Park, MN 55445**

Attn: **Justine Carpenter**

| QUANTITY                                | DESCRIPTION                                                                                                                                                                                                                                                                                                            | UNIT PRICE            |
|-----------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|
| 2000<br><br>(5%<br>Maximum<br>Over Run) | Title: TRUE GIRL MOM-DAUGHTER DEVOS - 419729<br><br>For: Moody Publishers<br><br>- Follow enclosed specs                                                                                                                                                                                                               | 0.40                  |
| (5%<br>Maximum<br>Under Run)            | - 2,000 Copies @ \$ 0.40 per book (Quote #Q73713o1)<br><br>- Use 48" x 40", 4-Way - P-1 Pallet(s)<br><br>- Ship per attached shipping instructions.<br><br>Carton label(s) enclosed<br><br>Send 2 sample books to Versa Press, Inc.<br><br>Ship signatures:           5/6/24<br><br>The Bindery to ship:       5/22/24 |                       |
|                                         |                                                                                                                                                                                                                                                                                                                        |                       |
| Job No: J24-53086                       |                                                                                                                                                                                                                                                                                                                        | Total Price: \$800.00 |

ORDERED BY: **Eric Anderson**

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

|                                                                                                                                                                                        |                                                                                                                                        |                                                |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|
| DATE<br><b>4/15/24</b>                                                                                                                                                                 |                                                                                                                                        | DATE NEEDED<br><b>5/22/24</b>                  |
| CUSTOMER NAME<br><b>VERSA PRESS for Moody Publishers</b>                                                                                                                               |                                                                                                                                        |                                                |
| PERSON TO CONTACT<br><b>Eric Anderson</b>                                                                                                                                              |                                                                                                                                        |                                                |
| TITLE OF JOB<br><b>True Girl Mom - Daughter Devos</b>                                                                                                                                  |                                                                                                                                        |                                                |
| QUANTITY<br><b>2000</b>                                                                                                                                                                | NUMBER OF PAGES<br><b>128</b>                                                                                                          | NUMBER OF SIGNATURES<br><b>5 - 24's, 1 - 8</b> |
| SEQUENCE OF SIGNATURES<br><b>1 - 24, 1 - 8, 4 - 24's</b>                                                                                                                               |                                                                                                                                        |                                                |
| TRIM SIZE<br><b>8 1/2" X 6" (Oblong)</b>                                                                                                                                               | HEAD TRIM<br><b>1/8"</b>                                                                                                               | GUTTER TRIM<br><b>1/4"</b>                     |
| PACKING INSTRUCTIONS<br><div style="text-align: right;"><input checked="" type="checkbox"/> <b>CARTONS BY THE BINDERY</b>      <input type="checkbox"/> <b>CARTONS FURNISHED</b></div> |                                                                                                                                        |                                                |
| SPECIAL PACKING INSTRUCTIONS<br><br>• <u><b>Sig size 10" X 10 1/4"</b></u>                                                                                                             |                                                                                                                                        |                                                |
| BODY STOCK<br><b>60# 436 PPI WHITE OFFSET</b>                                                                                                                                          |                                                                                                                                        |                                                |
| COVER STOCK<br><b>10 Pt. C1S GLOSS LAMINATED with Spot Matte Varnish</b>                                                                                                               |                                                                                                                                        |                                                |
| DRILLING HOLE SIZE                                                                                                                                                                     | SPACING                                                                                                                                |                                                |
| FOLDING<br><div style="text-align: right;"><input type="checkbox"/> <b>BY THE BINDERY</b>      <input checked="" type="checkbox"/> <b>BY OTHERS VERSA</b></div>                        |                                                                                                                                        |                                                |
| COVER SCORE                                                                                                                                                                            | <div style="text-align: right;"><input type="checkbox"/> <b>2 SIDES</b>      <input type="checkbox"/> <b>4 SIDES (SIDE GLUE)</b></div> |                                                |

☐ **SIDE WIRE STITCH**

|                                  |
|----------------------------------|
| DELIVERY OR PICK-UP INSTRUCTIONS |
|----------------------------------|

## Estimate



DATE: 3/15/2024  
TO: Trish Burton  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q7371301

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: *True Girl Mom-Daughter Devos*

- cut covers
- gather signatures
- perfect bind books (**PUR perfect bind**)
- 3-side trim to 8-1/2" x 6" (6" bind edge)
- bulk pack in cartons

Quantity: see below  
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
64 sheets on 60# offset

- Text is furnished as folded signatures (5-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

|        |             |                 |
|--------|-------------|-----------------|
| Price: | 1,500 books | \$0.48 per book |
|        | 1,600       | \$0.46          |
|        | 1,800       | \$0.43          |
|        | 2,000       | \$0.40          |

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

|                                 |                              |                            |                                |                            |                                   |
|---------------------------------|------------------------------|----------------------------|--------------------------------|----------------------------|-----------------------------------|
| Eric Feuerstein<br>763-201-2732 | Scott Rooney<br>763-201-2704 | Jane Stire<br>763-201-2735 | Krista Kolstad<br>763-201-2715 | Mike Cress<br>763-201-2725 | Justine Carpenter<br>763-201-2740 |
|---------------------------------|------------------------------|----------------------------|--------------------------------|----------------------------|-----------------------------------|

*Finish With Us!*

## Standard Shipping Instructions

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# MOODY PUBLISHERS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions: \*Contact Cindy Sealf at Versa Press for carrier\*

|                 | PO#   | ISBN  | Title | Ship Instr | Loc Instr | Versa | Email |                        |
|-----------------|-------|-------|-------|------------|-----------|-------|-------|------------------------|
| Packing List:   | True  | True  | True  | False      | True      | False | True  |                        |
| Bill Of Lading: | True  | True  | False | False      | True      | False | True  |                        |
| Skid Topper:    | False | False | True  | False      | False     | False | False | PrePay Required: False |

| Product   | Qty | Branch Name               | Contact Name | Ship Method    | Ship Instructions |
|-----------|-----|---------------------------|--------------|----------------|-------------------|
| All Books |     | Shipping-MOODY PUBLISHERS | RYAN LLOYD   | Common Carrier | MUST USE DOUBLE D |
|           |     | 2701 SOUTH WESTERN AVE    |              |                |                   |

CHICAGO

IL

60608

Phone: 312-329-2111

Ext:

Fax:

Carrier Name:

Carrier Acct No:

Dock Hours:

Payment Type: 3rd Party Bill to -

Location Instr:

### Bill To Information

Versa Press, Inc.  
1465 Spring Bay Rd.  
East Peoria, IL 61611  
(309) 822-8272

### Forward Information

4/16/2024

9:26:16 AM

# Bindery Work Order

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|                                                                   |  |                                     |  |                       |  |
|-------------------------------------------------------------------|--|-------------------------------------|--|-----------------------|--|
| JobNo: J24-53086    Q24-53751    Status Group: 2417.5             |  | Box No:                             |  | Qty / Stack:          |  |
| Sales Rep: PJ    Order Entry: BD    Planner: EA                   |  | No of Boxes:                        |  | No. Stacks:           |  |
| MOODY PUBLISHERS                                                  |  | Books / Box:                        |  | Approx Maj. Sheets: 0 |  |
| TRUE GIRL MOM-DAUGHTER DEVOS - 419729                             |  | Max Box Wt: 40                      |  | Min. Sheets: 0        |  |
| ISBN:                      PO: 15058                              |  | Label Box: 1 End & 1 Side           |  | Top Sheets:           |  |
| Reprint:                      Due Date: 4/26/2024                 |  | Pallet Size: 48" x 40", 4-Way - P-1 |  |                       |  |
| Trim Size: 8 1/2 x 6                      Spine: 0.31             |  | Max Pallet Ht: 60                   |  |                       |  |
| Trim Size (mm): Non-Standard                      Spine (mm): 7.9 |  | Recipe: 0                           |  | Recipe Name: None     |  |
| Number Books: 2000                                                |  | No Layers: 0                        |  | Toggle: 0             |  |
| No64s: 0    No32s: 0    No18s: 0                                  |  | Pattern: 0                          |  | Boxer Per Layer: 0    |  |
| No16s: 0    No12s: 0    No8s: 1                                   |  | Boxes Per Skid: 0                   |  |                       |  |
| No6s: 0                                                           |  | Comments:                           |  |                       |  |
| Max Run: 2100    Min Run: 2100                                    |  |                                     |  |                       |  |

  

| Status | Product Description | Qty | Ship Method | Max Run | Min Run | Instructions |
|--------|---------------------|-----|-------------|---------|---------|--------------|
|        |                     |     |             |         |         |              |
|        |                     |     |             |         |         |              |

TITLE: TRUE GIRL MOM-DAUGHTER DEVOS - 419729  
AUTHOR: GRESH, DANNAH  
PUBLISHER: MOODY PUBLISHERS

PRINTED IN USA

PPON: 15058

BARCODE



**EAN**

PRINT DATE: MAY-24



(251) 15058

(10) 02

CTN QTY:



(30)

CTN WGT:



(3401)

Lbs.

ISBN 13: 978-0-8024-1972-9



(01) 1 97 80802 4:972 6

COVER PRICE: \$13.99USD



(9012Q) 1399 USD