

Date: 4/16/2024

## PURCHASE ORDER

76594TG

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: CROCHET STARS	0.41
5% Maximum Over Run	For: Rowman & Littlefield Publishing Group - Follow enclosed specs	
5% Maximum Under Run	- 1500 Copies @ \$ 0.41 / Each (Quote Q73493o1) - Ship per attached shipping instructions. Use 48" x 40", 4-Way - P-25 Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Materials Ship: 5/10/2024 The Bindery to Ship: 5/28/2024	
Job No: J24-53164		Total Price: \$615.00

ORDERED BY: Tamara Gilbert

RECEIVED : \_\_\_\_\_

## Estimate



**DATE:** 4/11/2024  
**TO:** Angie Eichhorn  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q73493o1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Crochet Stars*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

**Quantity:** see below

In order to ensure making quantity, please provide 10% extra materials

**You furnish:**

1 cover-wraparound for perfect binder on 12pt C1S  
16 sheets on 80# matte text

- Text is furnished as folded signatures (1-18pp, 1-12pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- **To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs**
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:**  
would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

<b>Price:</b>	1,500 books	\$0.41 per book
	1,750	\$0.37
	2,000	\$0.34
	2,500	\$0.29
	3,000	\$0.26

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*

# VERSA PRESS, INC.

Rev. 8/24/21

DATE

04/16/24

DATE NEEDED

05/28/24

VENDOR

THE BINDERY

ATTENTION

JUSTINE CARPENTER

QUOTE NUMBER

Q73493o1

VERSA PRESS CONTACT

TAMARA GILBERT

TITLE

CROCHET STARS

PUBLISHER

ROWMAN & LITTLEFIELD

RUN QUANTITY

1,500

TOTAL PAGES

32

TEXT TRIM SIZE

8 1/2

X

OBLONG

NO

11

NUMBER OF SIGNATURES

32's 24's 1 18's 16's 1 12's 8's 6's 4's 1 2's

HEAD TRIM

5/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1-12, 1-2, 1-18

TEXT STOCK

80 # COATED MATTE

PPI

454

COVER STOCK

12 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

Printed cover Dust Jacket

CASE STAMPING

Stamped sample case Foil Color(s) Foil Stamp Die Deboss Die PDF file provided by Versa

Smythe Sewn Side Sewn Adhesive Bound PUR glue Shrink Wrap (Convenient Pkgs) Bindery Board (Caliper) Flat Back (With Board Spine) Shrink Wrap (Individually) 80# Matching End Sheets Reinforced End Sheet Shrink Wrap - Qty 80# Special End Sheets Head & Foot Bands

BINDING TYPE

X Perfect Otabind X PUR glue Spiral Wire (Tin) Spiral Wire (Color) Double Wire-O (Color) GBC (color) Other

PACKING INSTRUCTIONS

X Cartons Supplied by Vendor

Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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All Books

Shipping-UPA/NBN  
WAREHOUSE  
15200 NBN WAY

Common Carrier

BLDG. D

BLUE RIDGE SUMMIT

PA

17214

Phone: 717-794-3800

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

\*Contact Cindy Scalfat Versa Press for routing\*

Bill To Information

Forward Information

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Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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Sample Covers

0

Office-ROWMAN &  
LITTLEFIELD-COVERS

Ground

New Titles; SEND TO BUYER ON  
JOB WHEN REQUESTED; GIVE TO  
BILL WILL SHIP BY MAILER

SPECIFIC PER TITLE

Phone:

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: Not Assigned eMail:

Location Instr:

Bill To Information

Forward Information

Unassigned Unassigned	Unassigned Unassigned
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4/17/2024

10:30:48 AM

# Bindery Work Order

Page: 1

Job No: J24-53164	Q24-52613	Status Group: 2418.1	Box No:	Qty / Stack:
Sales Rep: RR	Order Entry: KC	Planner: TG	No of Boxes:	No. Stacks:
ROWMAN & LITTLEFIELD PUBLISHING GROUP			Books / Box:	Approx Maj. Sheets: 0
CROCHET STARS			Max Box Wt: 35	Min. Sheets: 0
ISBN:	PO: SF 24-126		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 4/29/2024		Pallet Size:	
Trim Size: 8 1/2 x 11"	Spine: 0.09		Max Pallet Ht: 48	
Trim Size (mm): Non-Standard	Spine (mm): 2.3		Recipe: 0	Recipe Name: None
Number Books: 1500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 1	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 1	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1575	Min Run: 1575			

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: CROCHET STARS  
AUTHOR: NOREEN CRONE-FINDLAY  
PUBLISHER: STACKPOLE BOOKS  
PRINTED IN USA

PPON: SF 24-126  
PRINTING #: 00000

BARCODE  
**EAN**



(10) 00000

CTN QTY: CTN WGT: Lbs.



(30)



(3401)

ISBN 13: 978-0-8117-7422-2



(01) 19780811774229

COVER PRICE: \$12.95USD



(9012Q) 1295 USD