Date: 5/8/2024

PURCHASE ORDER



VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

ORDERED BY: Larry Miller

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

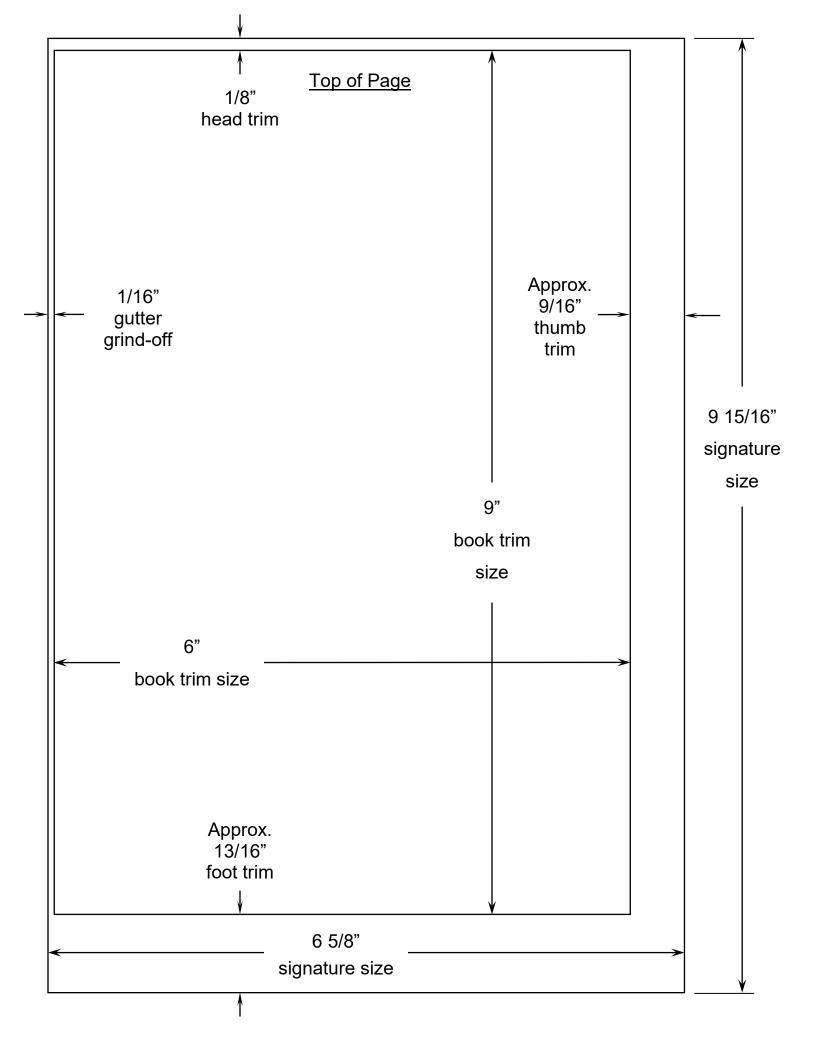
Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
6000	Title: WHY WE CELEBRATE CHRISTMAS (PERFECT BOUND)	0.15
3% Maximum Over Run	For: Callisto Publishing	
	- Follow enclosed specs	
NO UNDER RUN	- 6,000 Copies @ \$0.16 Each (per attached quote)	
	- Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.	
	CARTONS SUPPLIED BY VERSA PRESS.	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS to ship: 06/05/2024	
	THE BINDERY to ship: 08/08/2024	
Job No:	J24-53582 Total Price:	 \$900.00

RECEIVED:

VERSA PRESS, INC.	
DATE DATE NEEDED	
05/08/24 08/08/24	
VENDOR THE BINDERY	QUOTE NUMBER Q7424201
ATTENTION JUSTINE CARPENTER	VERSA PRESS CONTACT LARRY MILLER
TITLE WHY WE CELEBRATE CHRISTMAS (PERFECT BOUND)	
PUBLISHER CALLISTO PUBLISHING	
	TRIM SIZE OBLONG NO
6,000 56	Name and the second
NUMBER OF SIGNATURES 1 32's 24's 18's 1 16's 12's 1	8's 6's 4's 2's
HEAD TRIM GUTTER TRIM SEQUENCE OF S 1/8 1/16 1-8, 1-16, 1-	
TEXT STOCK 70 # White Offset	PPI 384
COVER STOCK	
0 Pt. C1S MATTE Laminated	
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Sign	Flat sheets to fold at vendor
CASE COVER CLOTH	FINISH
SPINE OF 3 PIECE CASE	FINISH
Printed cover D	ust Jacket
CASE STAMPING	
Stamped sample case Foil Color(s)	
Foil Stamp Die	
Deboss Die	PDF file provided by Versa
Smythe Sewn Side Sewn Adhesive Bound P	UR glue Shrink Wrap (Convenient Pkgs)
Bindery Board (Caliper) Flat Back (With Board S	Spine) Shrink Wrap (Individually)
80# Matching End Sheets Reinforced End Sheet	Shrink Wrap - Qty
80# Special End Sheets	
Head & Foot Bands	
BINDING TYPE	
X Perfect Otabind	PUR glue
Spiral Wire (Tin) Spiral Wire (Cold	or)
Double Wire-O (Color)	GBC (color)
Other	
Other SACKING INSTRUCTIONS S	DECIAL CARTON INSTITUTIONS
PACKING INSTRUCTIONSS	PECIAL CARTON INSTUCTIONS UST PACK 128/CTN
PACKING INSTRUCTIONS Cartons Supplied by Vendor X Furnished cartons X M	
PACKING INSTRUCTIONSS	



Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 5/8/2024

TO: Kelli Gatton

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q7424201

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Q24-56447*

• cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 6" x 9" (9" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

28 sheets on 70# offset

• Text is furnished as folded signatures (1-32pp,1-16pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

would apply.

Price: 6,000 books \$0.15 per book

5,500 \$0.16

• Prices do not include cartons.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team